

Planning Considerations for a New Irrigation Pump System



Objectives

- Equipment Sizing
- Site Considerations
- Building Considerations
- Pump System Technology Overview
- Project Timeline
- Case Study From the Superintendent's POV
- Questions

Panel

Brian Vinchesi – Irrigation Consulting, Inc.

Independent Consulting Engineer (27 years in golf industry)

Bob Sylvester – Watertronics

Manufacturer's (Technology) Representative (28 years in golf industry)

Matt Ceplo - Rockland Country Club, New York

Golf Course Superintendent (20 years)

Equipment Sizing

- Deliver peak daily demand in minimum 6 to 8 hours a night, 6 days per week while providing adequate pressure and water quality.
- Demand

$$\frac{(\text{Irrigated Area}) \times (\text{Required Depth with respect to time})}{(\text{Efficiency})}$$

Depth = Turf Evapotranspiration, ET (i.e., inches per week)

Area = Area of specific turf type (acres or square feet)

Efficiency = 0.65 to 0.80 for current system sprinkler layout

1-inch of water over 1 acre (acre-inch) = 27,154 gallons

Demand Assessment Example

- Fairway Irrigated Area = 55 acres
 - ET = 1.10" per week
- Green Irrigated Area = 3 acres
 - ET = 0.95" per week
- Rough Irrigated Area = 25 acres
 - ET = 1.25" per week
- Tee Irrigated Area = 2.5 acres
 - ET = 0.95" per week
- Sprinkler Application Efficiency is 75%

Fairway Demand

$$\frac{(55 \text{ Acres} \times 1.10 \text{ inches per week} \times 27,154 \text{ gallons per ac-in})}{(0.75)} = 2,190,000 \text{ gpw}$$

Green Demand

$$\frac{(3.0 \text{ Acres} \times 0.95 \text{ inches per week} \times 27,154 \text{ gallons per ac-in})}{(0.75)} = 103,185 \text{ gpw}$$

Rough Demand

$$\frac{(25 \text{ Acres} \times 1.25 \text{ inches per week} \times 27,154 \text{ gallons per ac-in})}{(0.75)} = 1,131,000 \text{ gpw}$$

Tee Demand

$$\frac{(2.5 \text{ Acres} \times 0.95 \text{ inches per week} \times 27,154 \text{ gallons per ac-in})}{(0.75)} = 85,988 \text{ gpw}$$

Total Weekly Demand = 3,510,173 gallons

Weekly Operating Period is 6 hours per day, 6 days per week (36 hours) = 2,160 minutes

Weekly Operating Period is 8 hours per day, 6 days per week (48 hours) = 2,880 minutes

Minimum Pump Station Flow = 3,510,173 gallons / 2,160 minutes = 1,625 gpm

Minimum Pump Station Flow = 3,510,173 gallons / 2,880 minutes = 1,219 gpm

Desired Pumping Capacity 6 Hours) = 1,800 gpm

Desired Pumping Capacity 8 Hours) = 1,500 gpm

Horsepower Determination

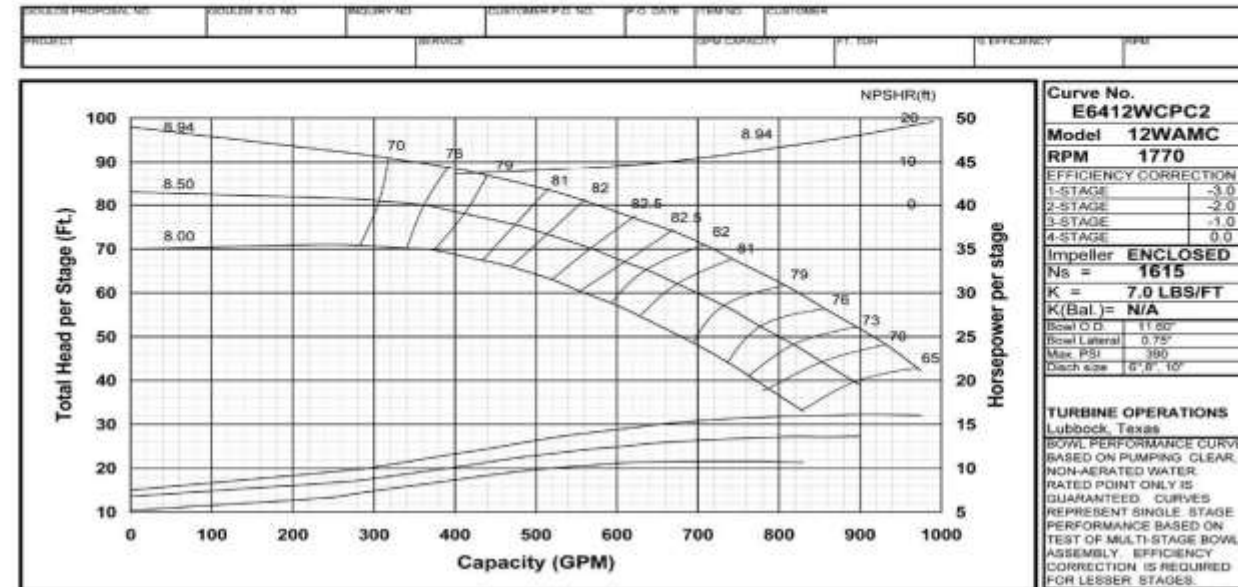
- $HP = \frac{\text{Flow (gpm)} \times \text{Pressure (psi)}}{1714 (\text{efficiency})}$
- Pressure is determined by:
 - Operating Pressure Requirement of Sprinklers
 - Elevation Change from Water Surface to Highest Point
 - Friction Losses Within System Piping
- Efficiency will vary based on:
 - Type of Pump - centrifugal end suction, submersible, turbine
 - Manufacturing Process - tolerances

For the Example Provided:

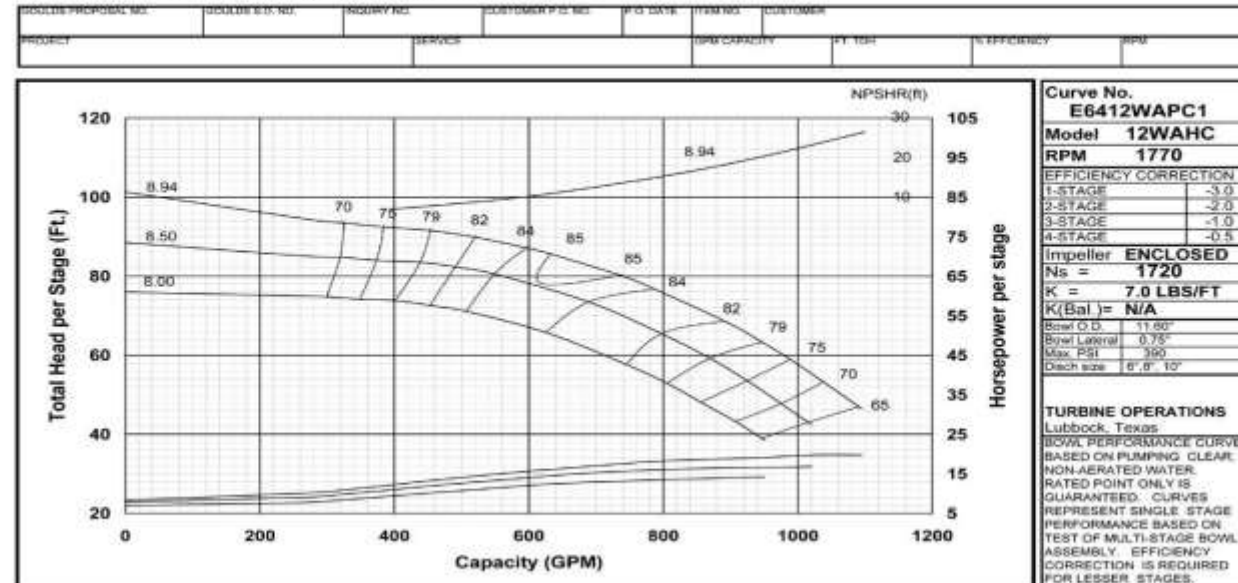
- Source of water for the irrigation system is an irrigation pond at elevation 260' MSL
- The highest region of the golf course is at 340' MSL
- Elevation gain is 80 feet
- **2.31 feet of water exerts 1 psi of water pressure**
- 80 feet reduces pressure by $(80 \text{ feet} / 2.31 \text{ feet/psi}) = \mathbf{35 \text{ psi}}$
- Operating Pressure of Sprinklers is 80 psi
- Friction losses within the system is 15 psi.
- Total pressure requirements = $35 \text{ psi} + 80 \text{ psi} + 15 \text{ psi} = \mathbf{130 \text{ psi}}$

Turbine

MODEL 12WAMC (Effective June 1, 2006)



MODEL 12WAHC (Effective June 1, 2006)



Horsepower

- Horsepower considers the efficiency of the pumps to determine the power requirement of the pump. Pump efficiency generally ranges from 40 to 85 percent.
- For redundancy, versatility and control system reasons, multiple main pumps are recommended.
- For the example provided, 3 main pumps (600 gpm) would be recommended.
- Based on the pump curve, pump efficiency is 82%. This is for a vertical turbine pump.

- Horsepower of each pump is: $\frac{(600 \text{ gpm} \times 135 \text{ psi})}{(1,714 \times 0.82)} = \mathbf{57.63 \text{ hp}}$
- Each main pump shall be **60 hp (Motor Size)**
- Sometimes you may limit the flow to not exceed a specific hp.
- Pressure maintenance pumps shall be sized for just that or also for some hand watering.
- Courses that perform regular and large amounts of hand watering should have a jockey pump also sized for the hand watering demand

Pump House

- Location/Site

- Water Supply (potable, non-potable)
- Vehicular Access
- Power Supply
- Proximity to Irrigation System
- Regulated Resource Areas (wetlands, flood plain)

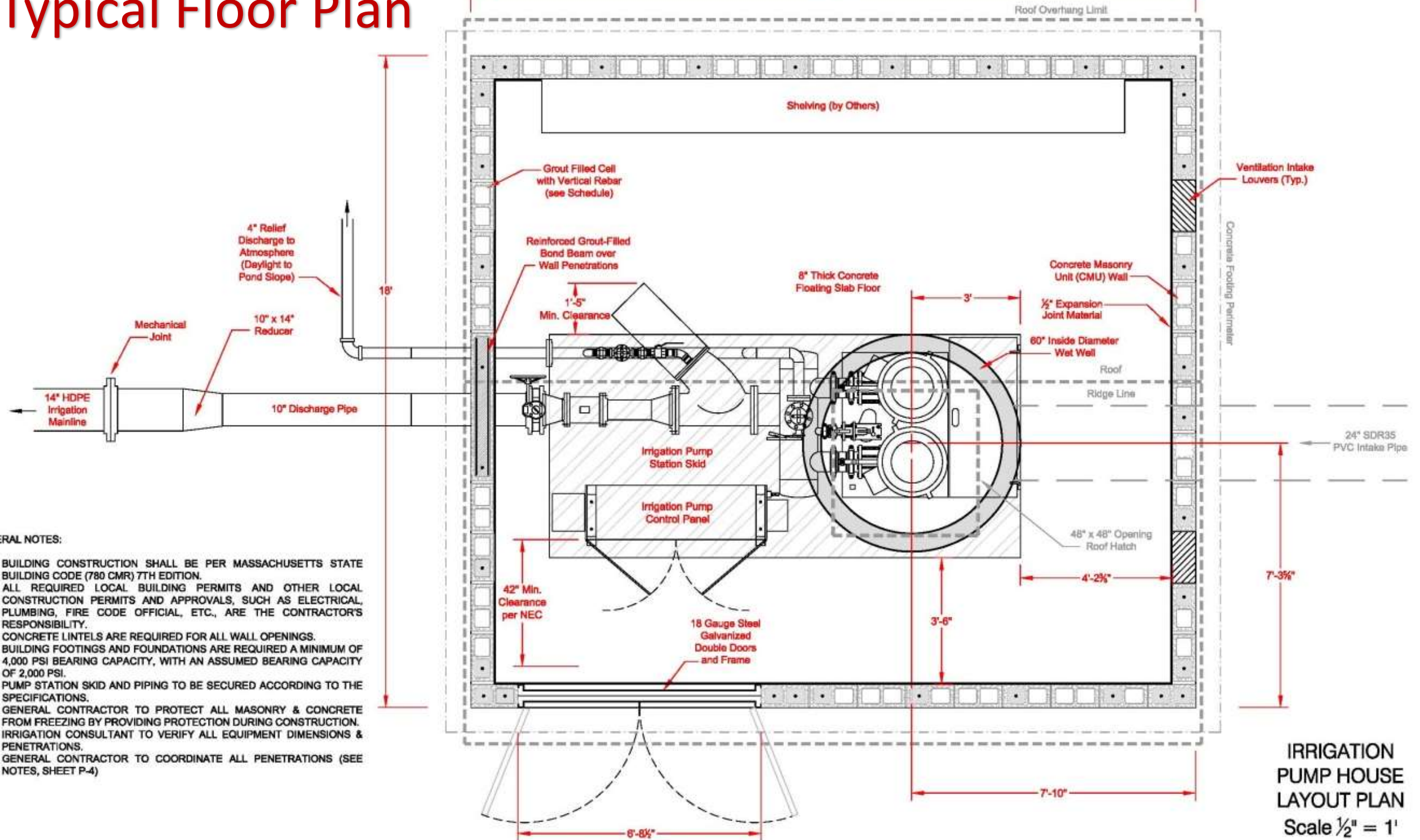
- Floor Plan Size/Layout

- Type of Pumps
- Number of Pumps

Pump House

- Determination of Size
 - Equipment
 - Storage
 - Chemical Spill Containment
- Materials
 - Wood
 - Metal
 - Concrete Masonry Unit (CMU)
 - Modular

Typical Floor Plan



IRRIGATION
PUMP HOUSE
LAYOUT PLAN
Scale $\frac{1}{2}" = 1'$

GENERAL NOTES:

1. BUILDING CONSTRUCTION SHALL BE PER MASSACHUSETTS STATE BUILDING CODE (780 CMR) 7TH EDITION.
2. ALL REQUIRED LOCAL BUILDING PERMITS AND OTHER LOCAL CONSTRUCTION PERMITS AND APPROVALS, SUCH AS ELECTRICAL, PLUMBING, FIRE CODE OFFICIAL, ETC., ARE THE CONTRACTOR'S RESPONSIBILITY.
3. CONCRETE LINTELS ARE REQUIRED FOR ALL WALL OPENINGS.
4. BUILDING FOOTINGS AND FOUNDATIONS ARE REQUIRED A MINIMUM OF 4,000 PSI BEARING CAPACITY, WITH AN ASSUMED BEARING CAPACITY OF 2,000 PSI.
5. PUMP STATION SKID AND PIPING TO BE SECURED ACCORDING TO THE SPECIFICATIONS.
7. GENERAL CONTRACTOR TO PROTECT ALL MASONRY & CONCRETE FROM FREEZING BY PROVIDING PROTECTION DURING CONSTRUCTION.
6. IRRIGATION CONSULTANT TO VERIFY ALL EQUIPMENT DIMENSIONS & PENETRATIONS.
7. GENERAL CONTRACTOR TO COORDINATE ALL PENETRATIONS (SEE NOTES, SHEET P-4)

- GENERAL NOTES:**
1. BUILDING CONSTRUCTION SHALL BE PER CONNECTICUT STATE BUILDING CODE 3RD EDITION (IBC 2003).
 2. ALL REQUIRED LOCAL BUILDING PERMITS AND OTHER LOCAL CONSTRUCTION PERMITS AND APPROVALS, SUCH AS ELECTRICAL, PLUMBING, FIRE CODE OFFICIAL, ETC., ARE THE CONTRACTOR'S RESPONSIBILITY.
 3. CONCRETE LINTELS ARE REQUIRED FOR ALL WALL OPENINGS.
 4. BUILDING FOOTINGS AND FOUNDATIONS ARE REQUIRED A MINIMUM OF 4,000 PSI BEARING CAPACITY, WITH AN ASSUMED BEARING CAPACITY OF 4,000 PSF.
 5. GENERAL CONTRACTOR TO PROTECT ALL MASONRY & CONCRETE FROM FREEZING BY PROVIDING PROTECTION DURING CONSTRUCTION.
 6. IRRIGATION CONSULTANT TO VERIFY ALL EQUIPMENT DIMENSIONS & PENETRATIONS.
 7. GENERAL CONTRACTOR TO COORDINATE ALL PENETRATIONS (SEE NOTES, SHEET P-3)
- Equipment Area**
- Area of Chemical Containment**
- PUMP HOUSE LAYOUT**
SCALE: 1/2" = 1'

Pump Service Hatch Required Over Wet Well

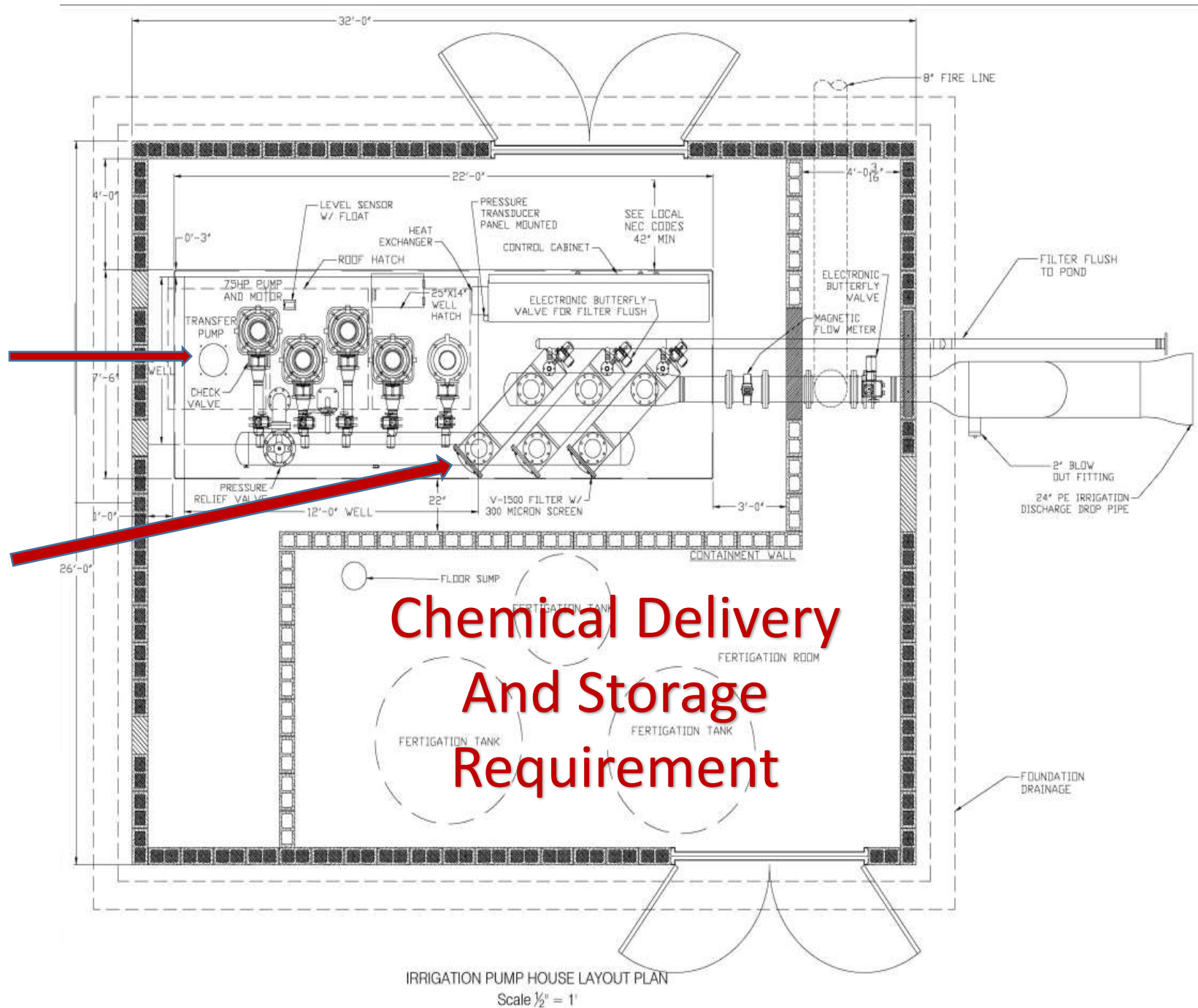
Equipment Area

Area of Chemical Containment

PUMP HOUSE
LAYOUT
SCALE: 1/2" = 1'

Vertical Service
Requirement For Pumps

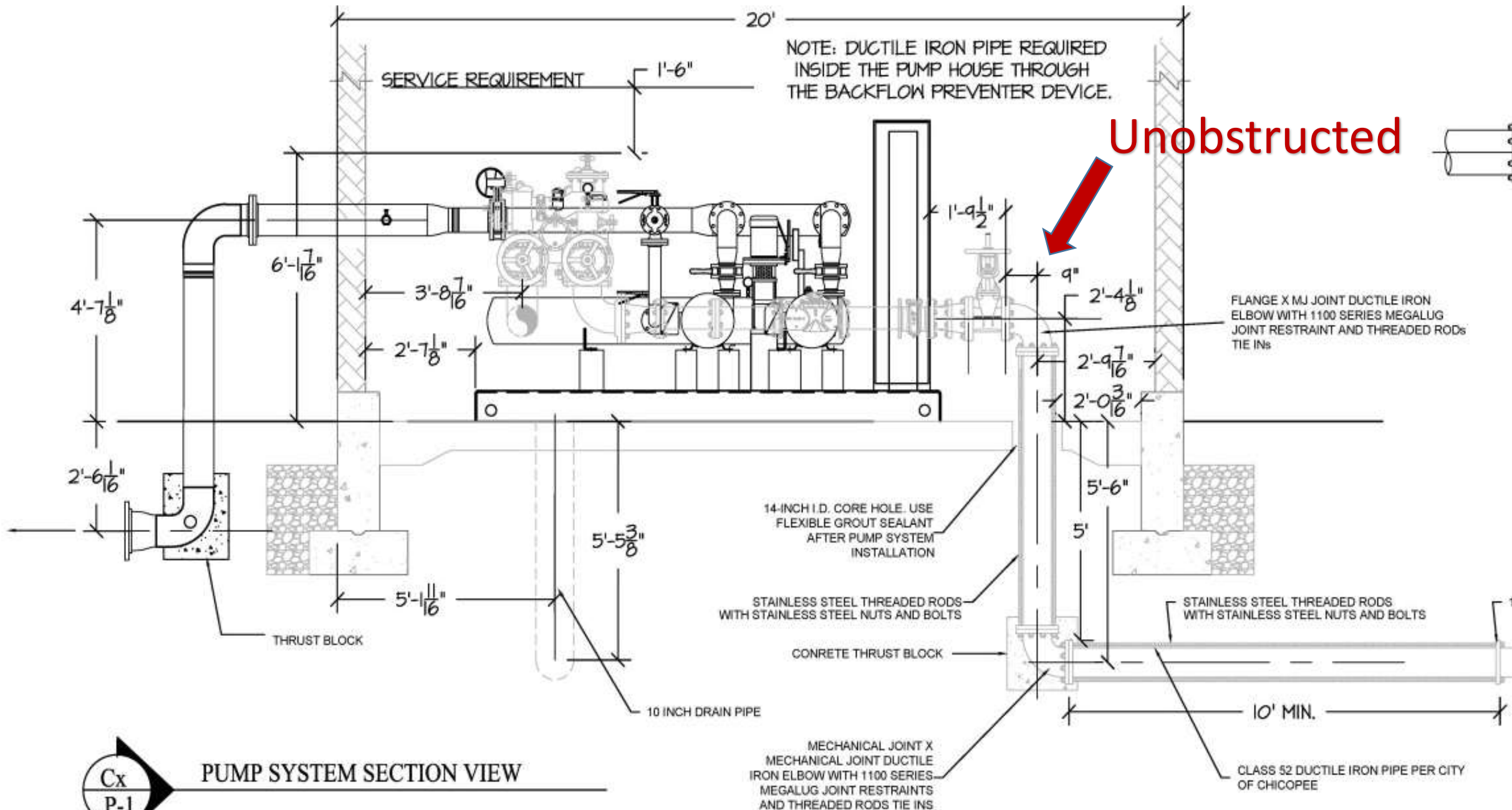
Horizontal Service
Requirement For Filters



Chemical Delivery
And Storage
Requirement

Pump House

- Code Requirements
 - National Electric Code
 - 42 inches
- Service Clearances
 - 18 to 24 inches minimum back and side
 - Filter Access/Service
 - Overhead Service of Pump and Motors
- Utilities
 - Overhead or Underground
 - Transformer Location



PUMP SYSTEM SECTION VIEW



2000 9 28





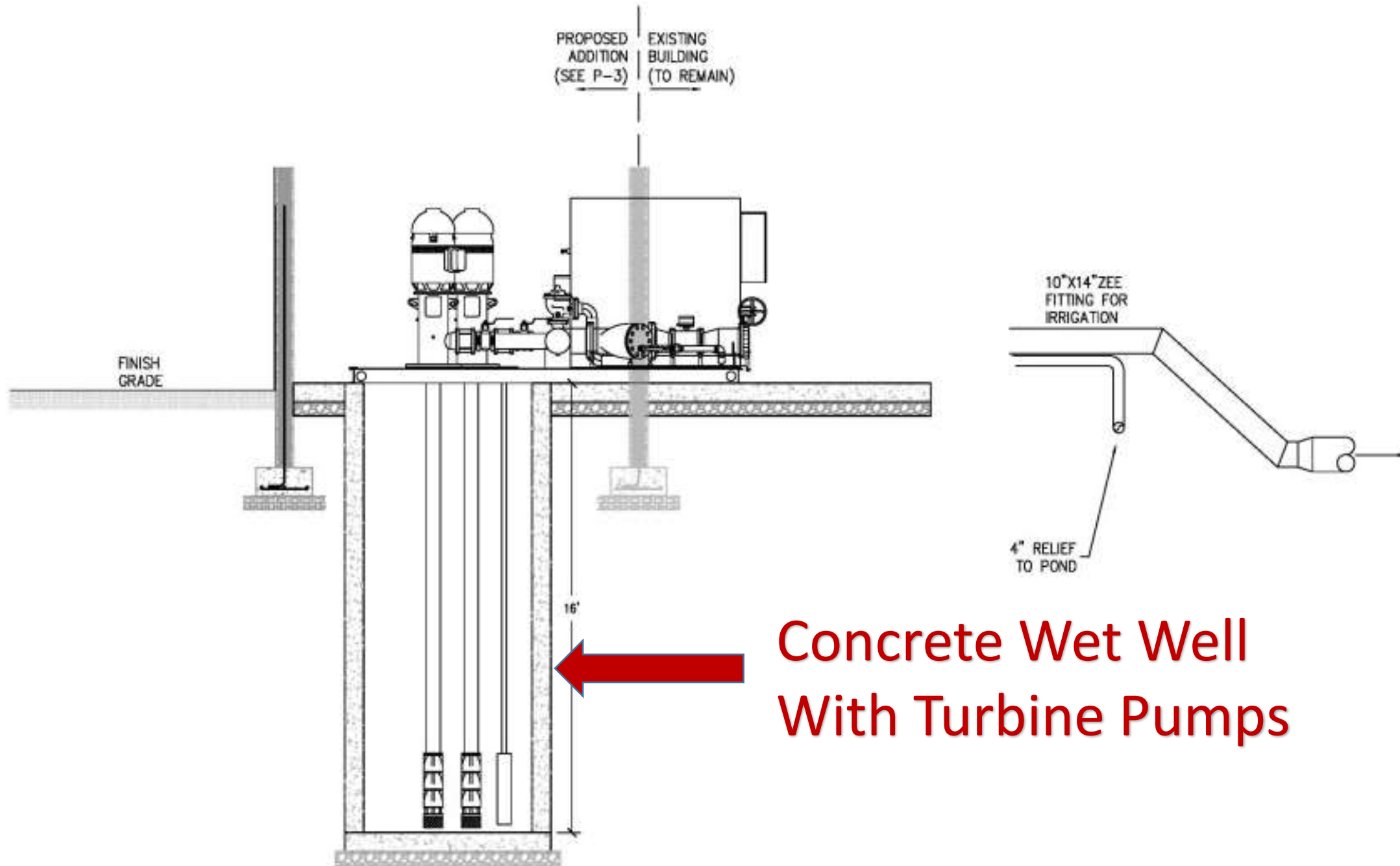






System Intake

- Intake
 - Suction Lift
 - Wet Well Size and Depth
 - Intake Length
 - Screen Size
 - Is it Existing and Can be Reused?



Concrete Wet Well
With Turbine Pumps

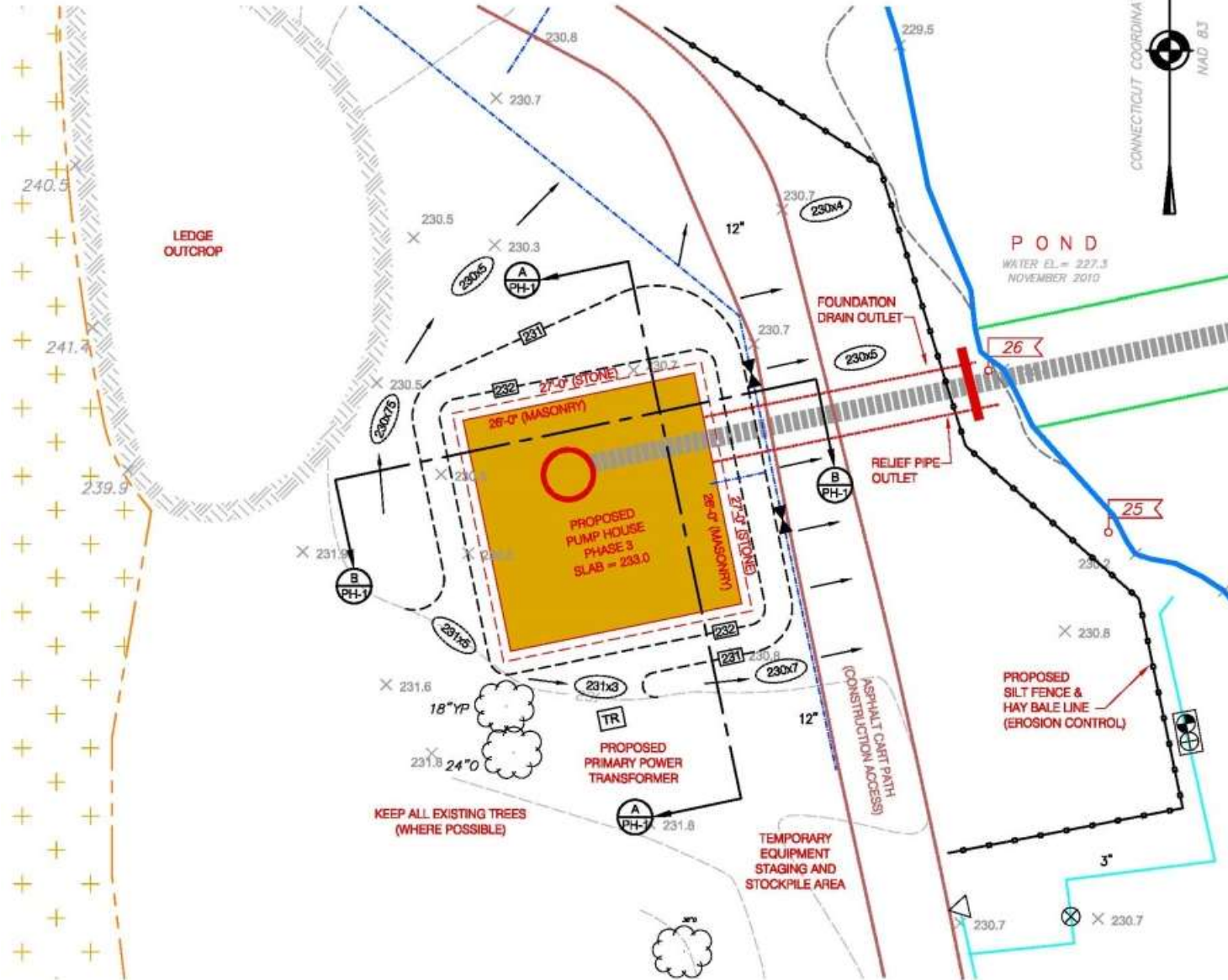




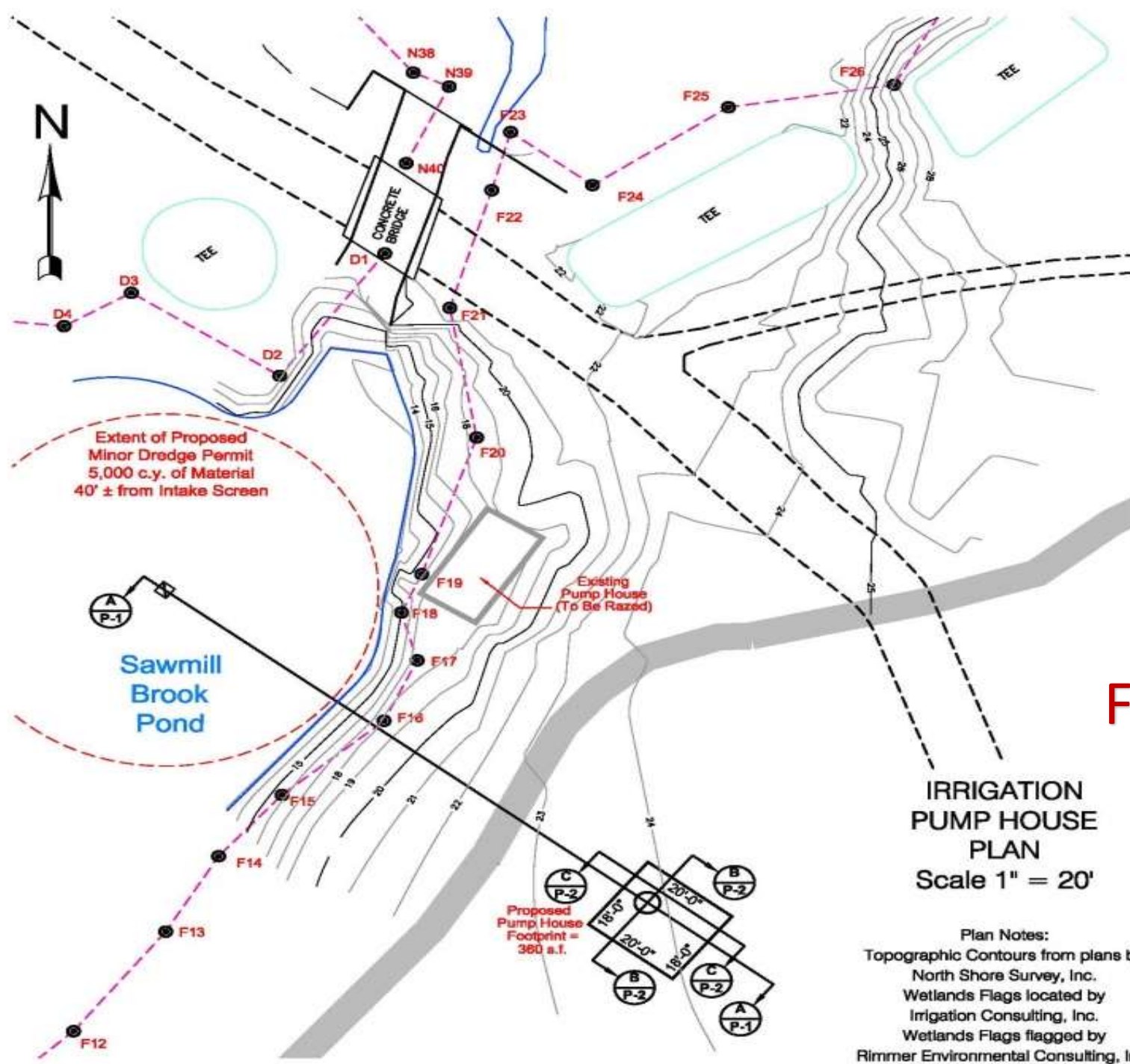


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PUMP HOUSE PLAN
SCALE: 1" = 10'



Engineered Site Plans
Very Often Required

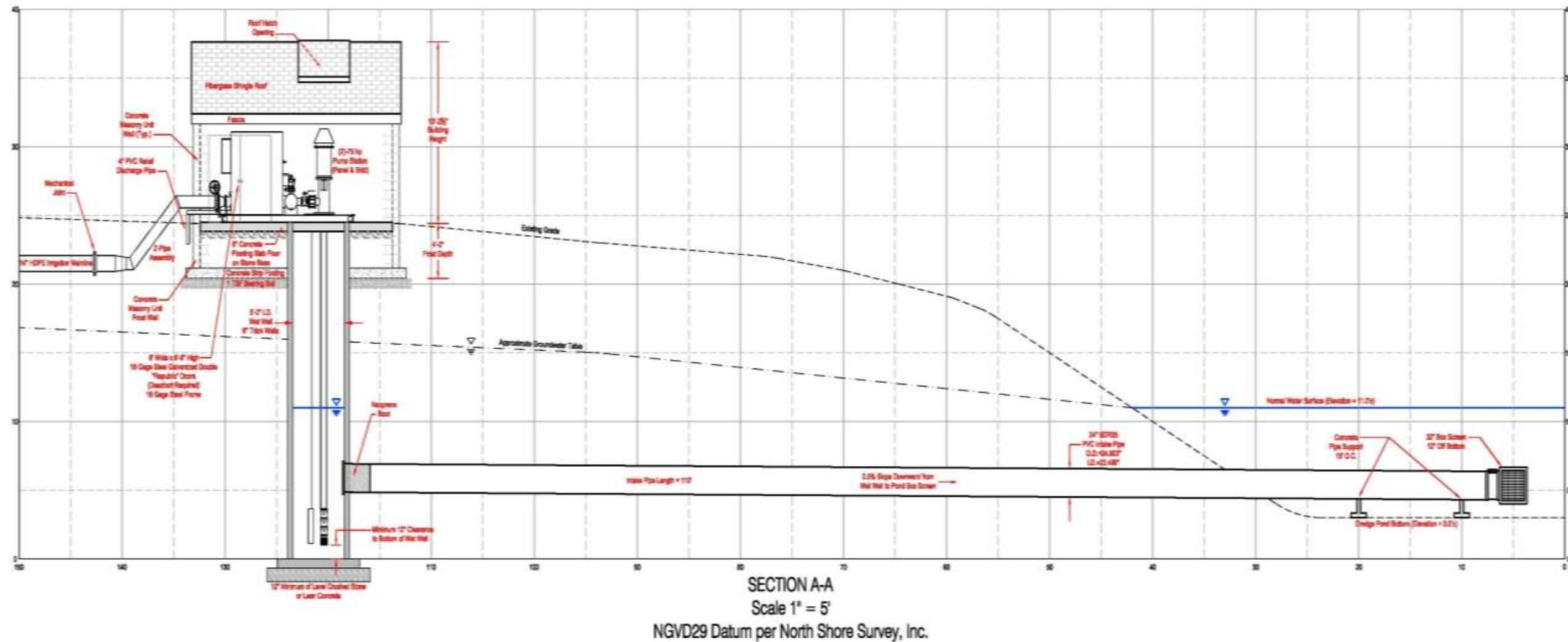


Resource Area/Wet Lands
Require Delineation by
A Science Professional

Topography and Grading
Also Necessary

If Filling in a Flood Plain
For Pump House Foundation,
Compensatory Storage
May be Necessary

Typical Engineered Pump System Profile







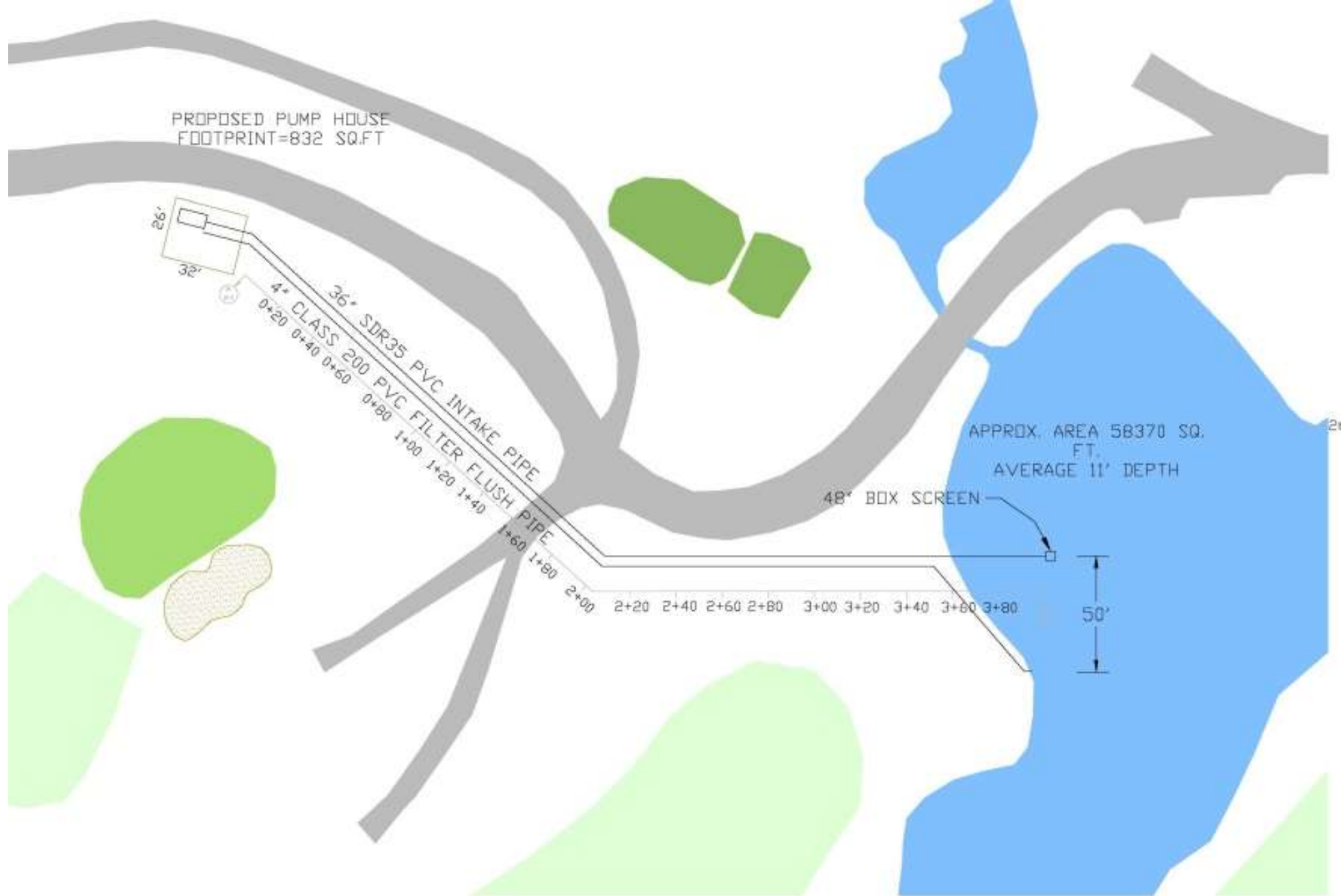












IRRIGATION PUMP HOUSE PLAN
Scale 1" = 30'





Building Materials and Architecture

- Material
 - Concrete Block
 - Wood/Timber Frame
 - Steel
 - Composite
 - Various Finishes
- Utility/Non-Aesthetic
- In Character with Clubhouse or Local Building Codes









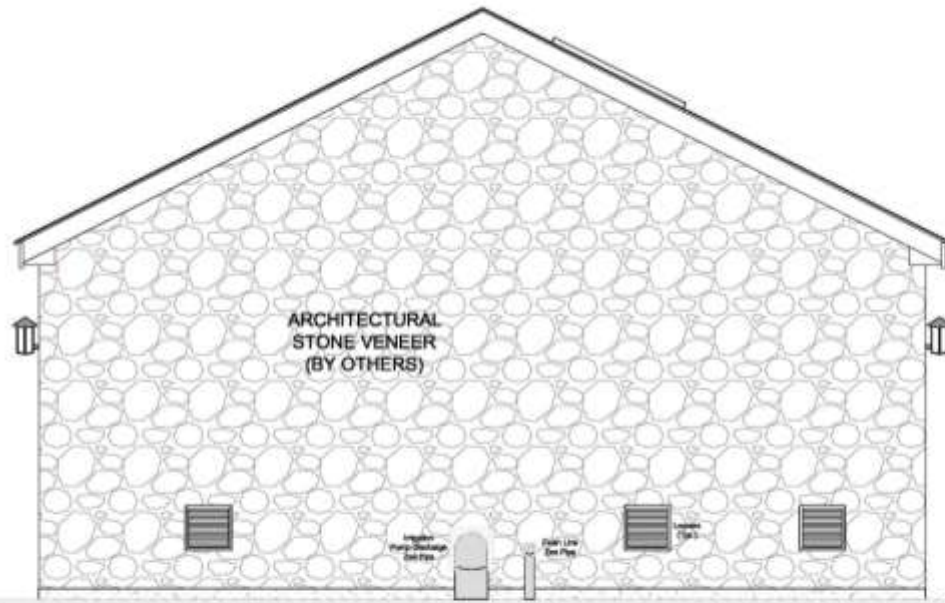


The diagram illustrates a cross-section of a brick wall. The top section is a brickwork pattern labeled "Bedding Layer". Below this is a thin horizontal line labeled "Grout". The bottom section is a brickwork pattern labeled "Sliding Layer". A red horizontal line with arrows at both ends spans the width of the sliding layer, labeled "Sliding Length 2000mm". To the left of the wall, a vertical red line with arrows at both ends indicates the "Bedding Height 12.5mm".

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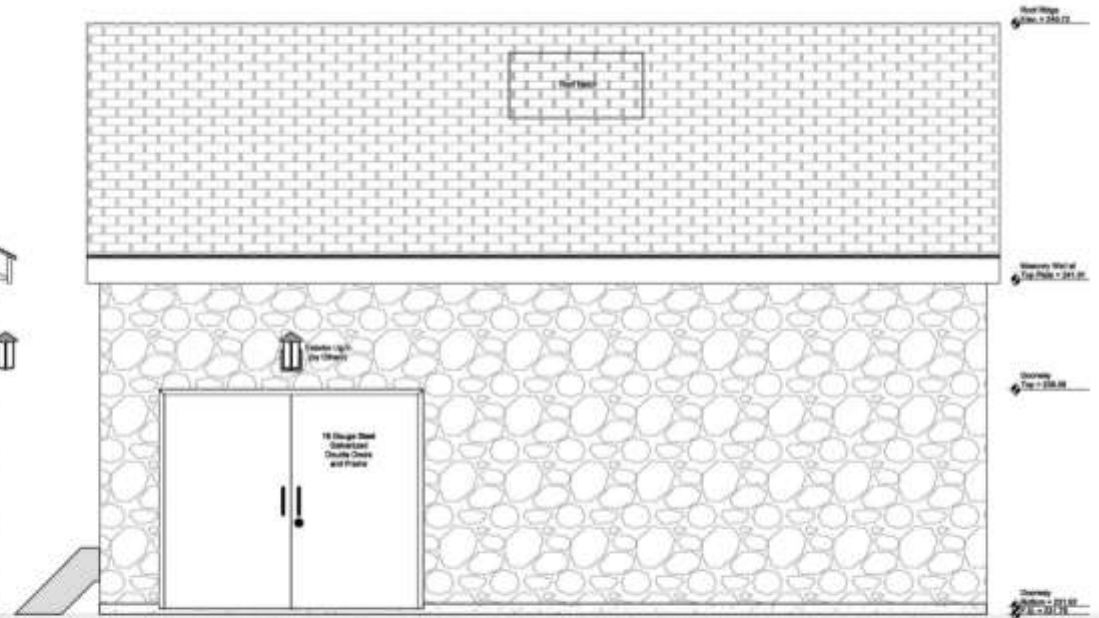
EAST ELEVATION

Roof Horizontal Projection = 28' - 5 1/2"

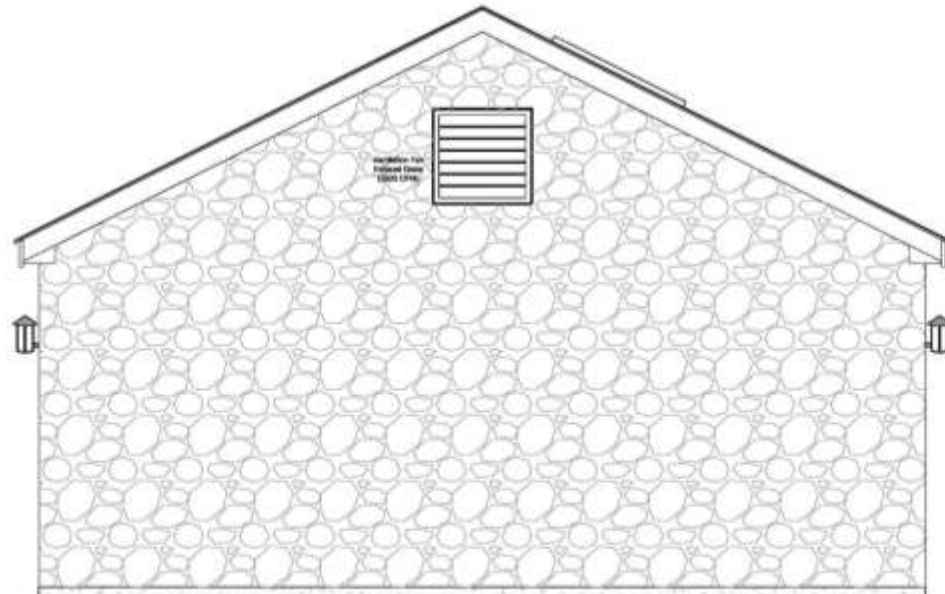


NORTH ELEVATION

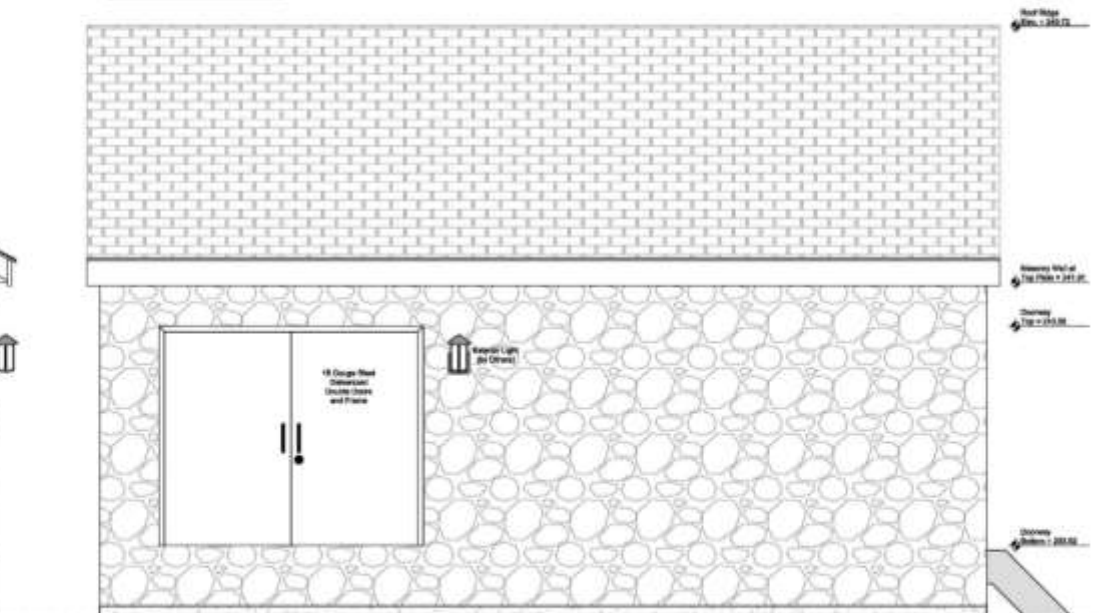
Roof Horizontal Projection = 27' - 9 1/2"



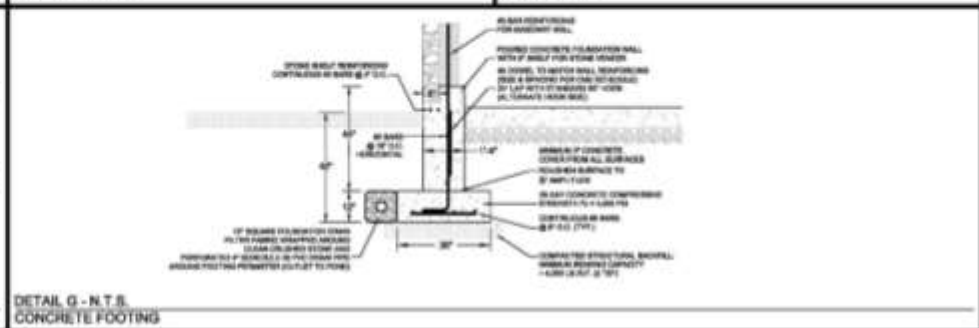
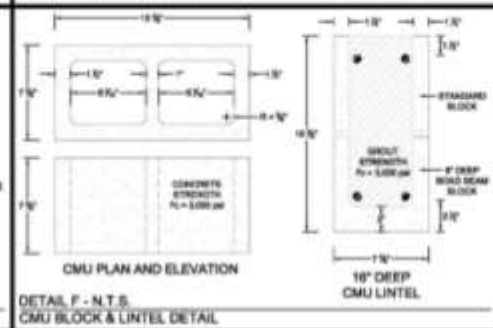
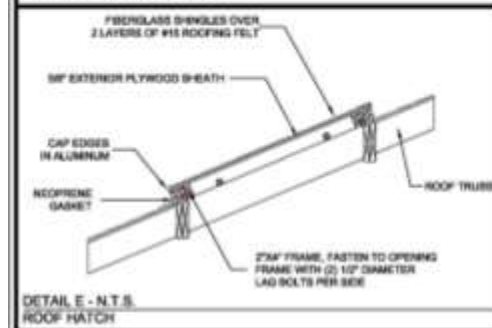
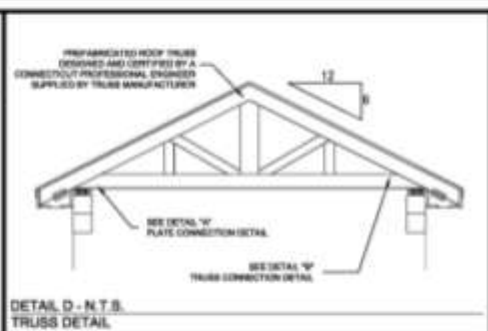
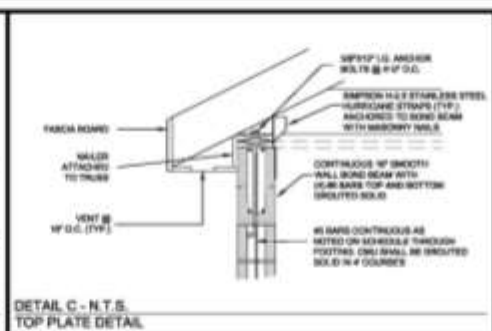
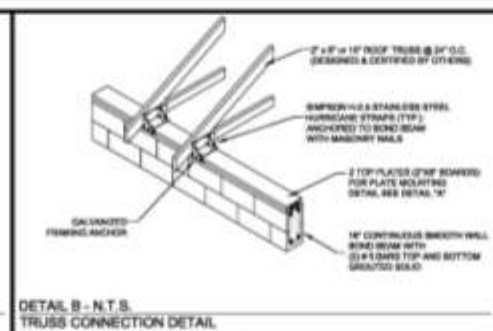
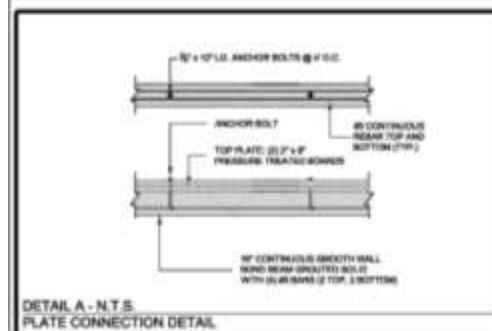
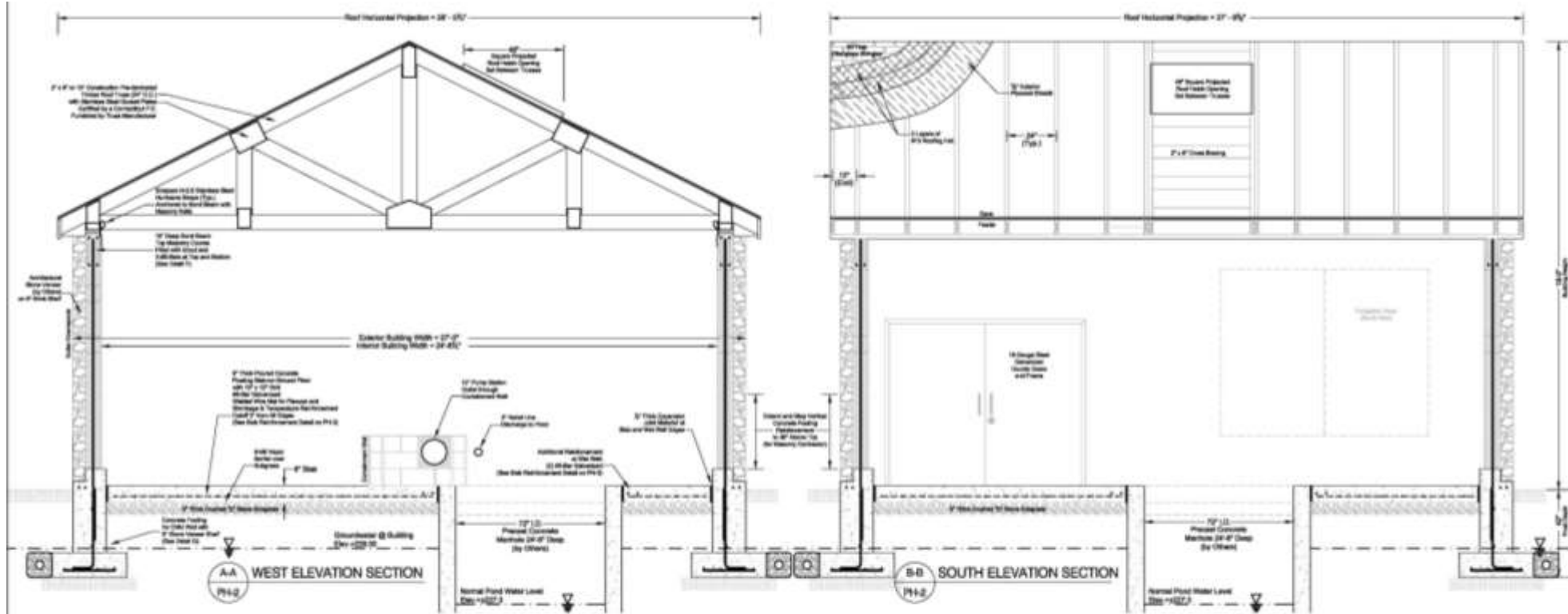
WEST ELEVATION



SOUTH ELEVATION









2004 6 9

Electrical

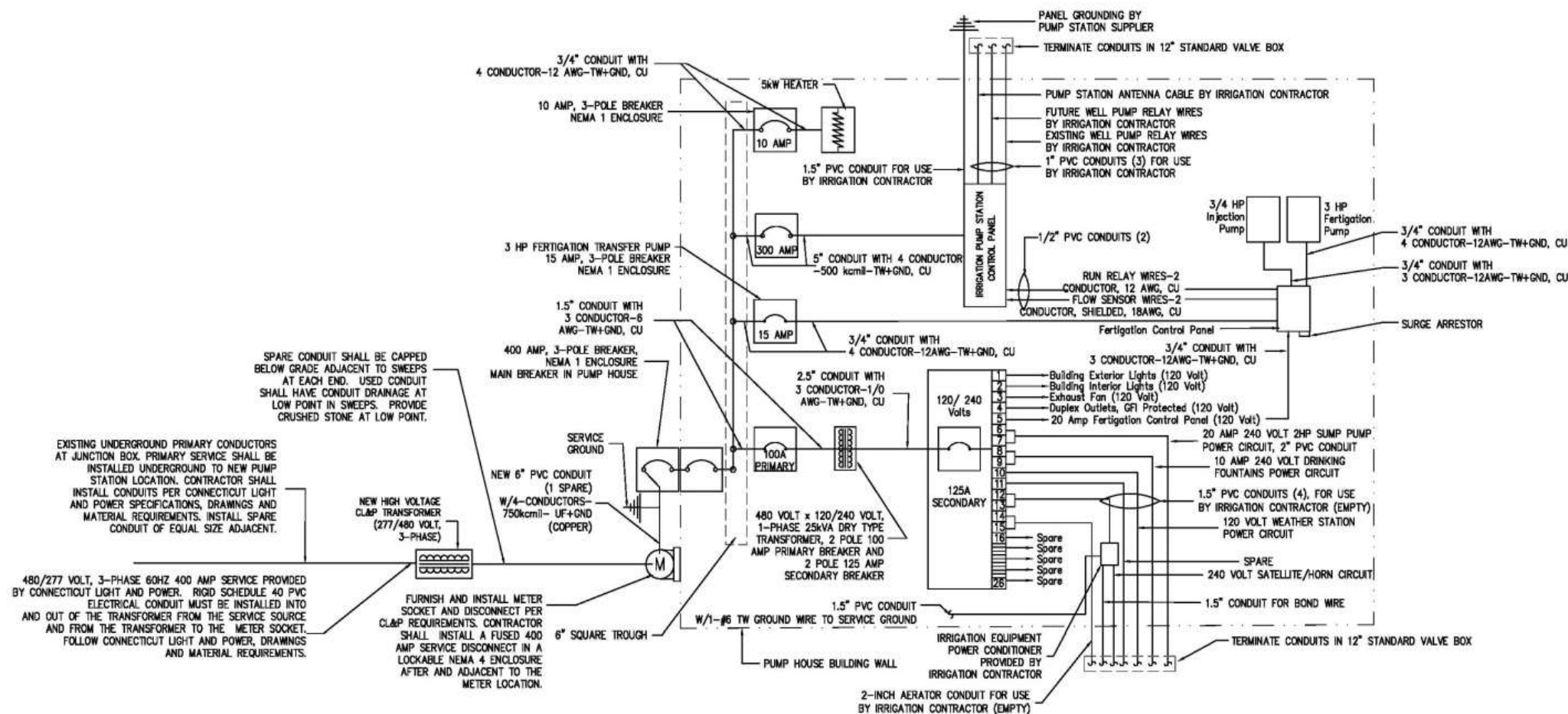


Overall Current Load/Planned Equipment

- Main Pump Station Horsepower
 - 1 HP = 0.745kW
 - Watts = Amps x Voltage
 - Greater Voltage = Lower Current for the same power output
 - Full Load Current of Motors are Provided
- Water Treatment Equipment
- Field Equipment
 - Irrigation Controllers
 - Fountains
 - Aerators
- Building HVAC
- Miscellaneous

One-Line Diagram

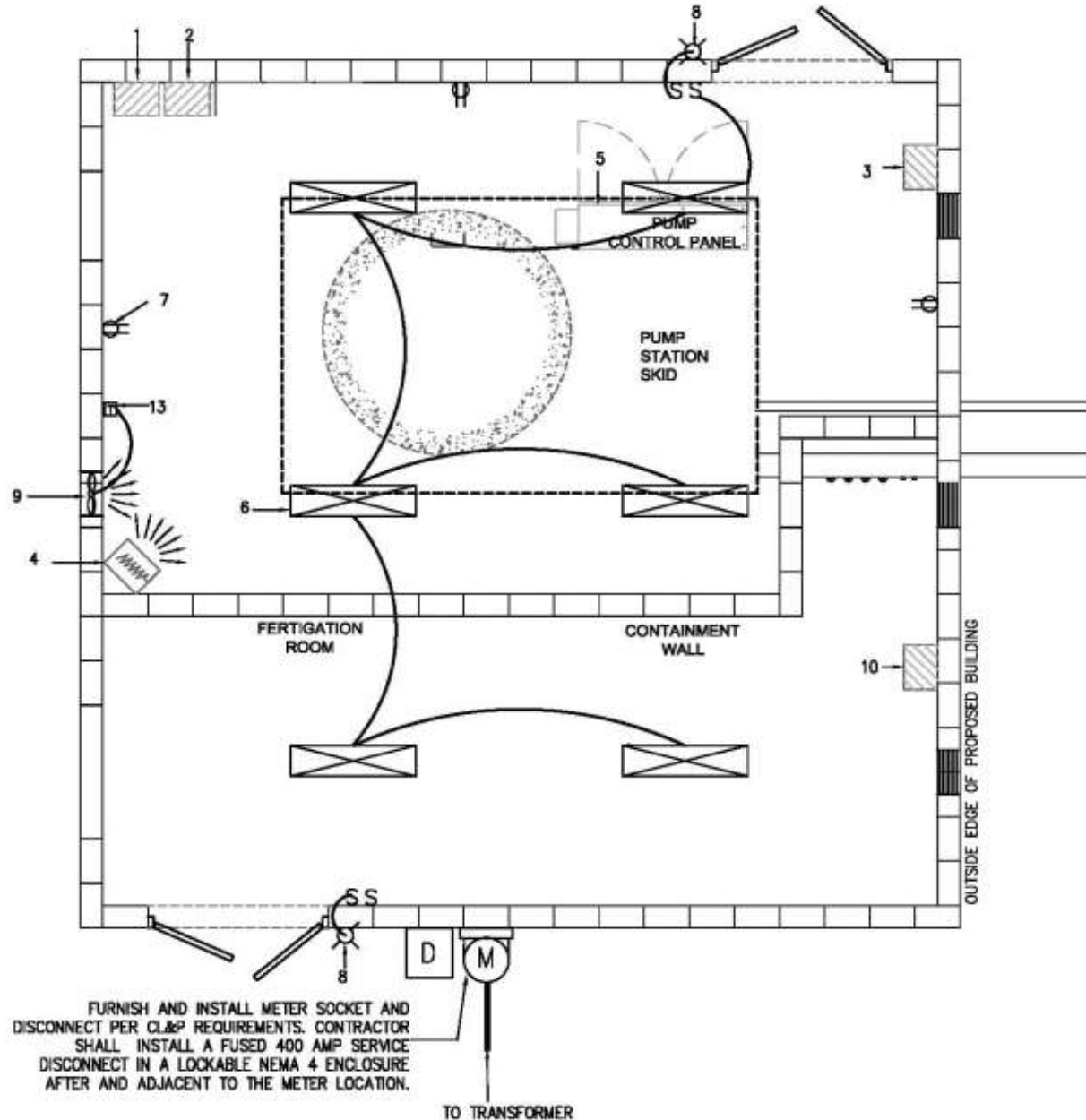
Identify and Size
All Primary and
Branch Circuits



ONE LINE DIAGRAM
Not to Scale

NOTE:
ALL OUTDOOR, ABOVE GRADE WIRE SHALL BE IN CONDUIT.
UNLESS OTHERWISE NOTED, ALL SINGLE PHASE CIRCUITS SHALL CONSIST OF 3/4" PVC CONDUIT 3 CONDUCTOR-#12 TW+GND, CU PROTECTED BY A 15 AMP BREAKER IN THE LIGHTING PANEL.
ALL CONDUITS WITHIN PUMP HOUSE SHALL BE INSTALLED OVERHEAD
ALL WIRING SHALL BE DONE WITH COPPER CONDUCTORS.

Lighting and Receptacle Plan



LEGEND:

1. 3-Phase Control Panel: Main Breaker
Fertigation Transfer Pump, Heater Equipment and
Pump Control Panel and Lighting Panel Breakers
2. Lighting Panel 480V TO 120/240V Transformer
in Nema 4 Enclosure
3. Irrigation Power Conditioner Box (By Others)
4. 5000 Watt Resistive Heater
5. Main Pump Control Panel (By Others)
6. 2'x4' Surface Mounted Ceiling Light (Typ. 6)
7. Duplex Outlet (Typ.)
8. Wall Pack Light
9. Wall Mounted Exhaust Fan 1650 CFM W/
Louver and Thermostat Switch
10. Fertigation Control Panel.

Other Equipment

- Filters
 - Sized for peak flow. Single or multiple filters. Quantity does not have to match number of main pumps. Size based on:
 - Flow
 - Screening (microns)
 - Level of cleaning needed
- Disinfection – requires significant filtration
 - Ultra-violet
 - Ozone
 - Chlorine
- Reverse Osmosis (RO)
- Fertigation
 - On Skid
 - Off Skid
- Backflow Prevention



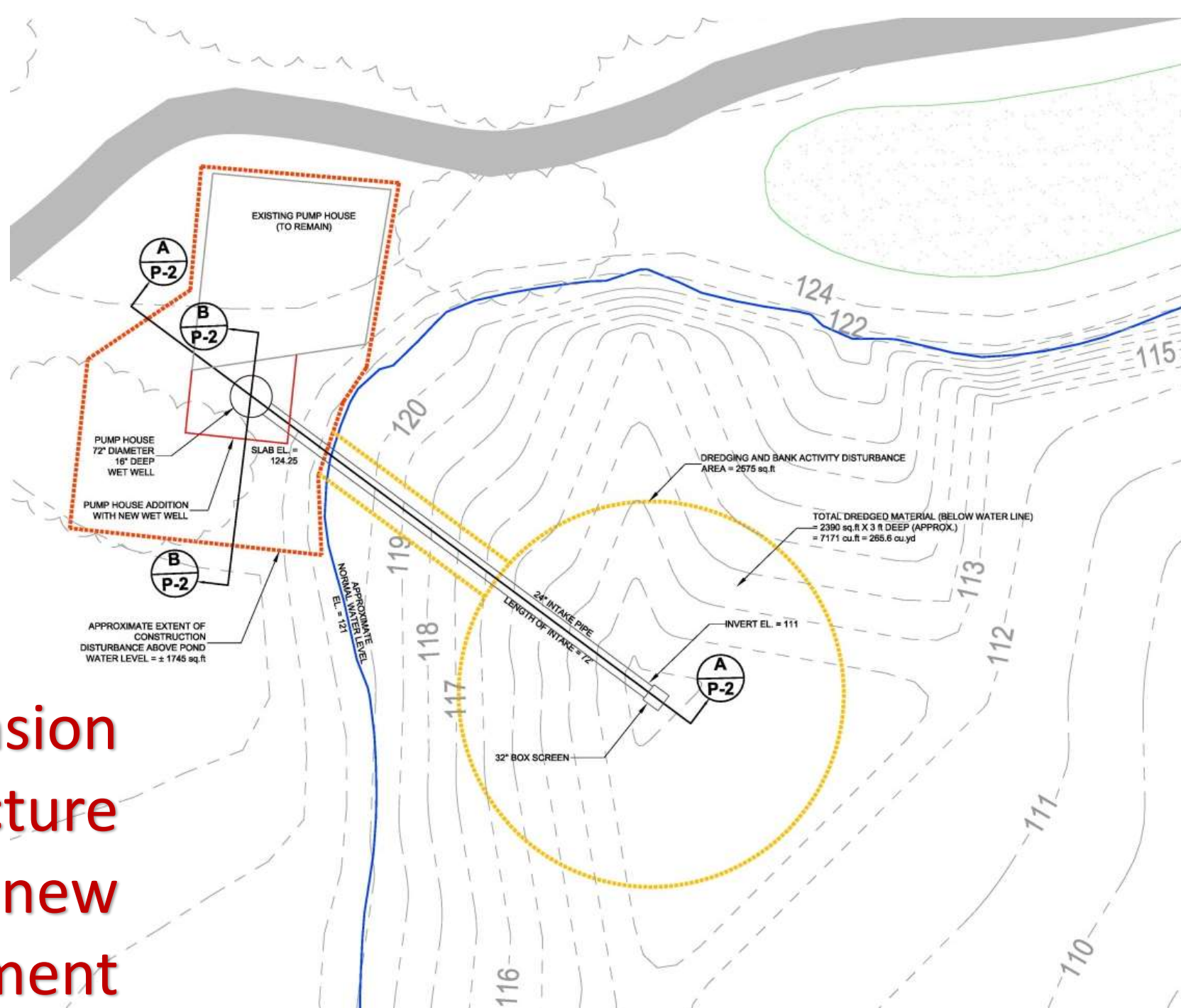




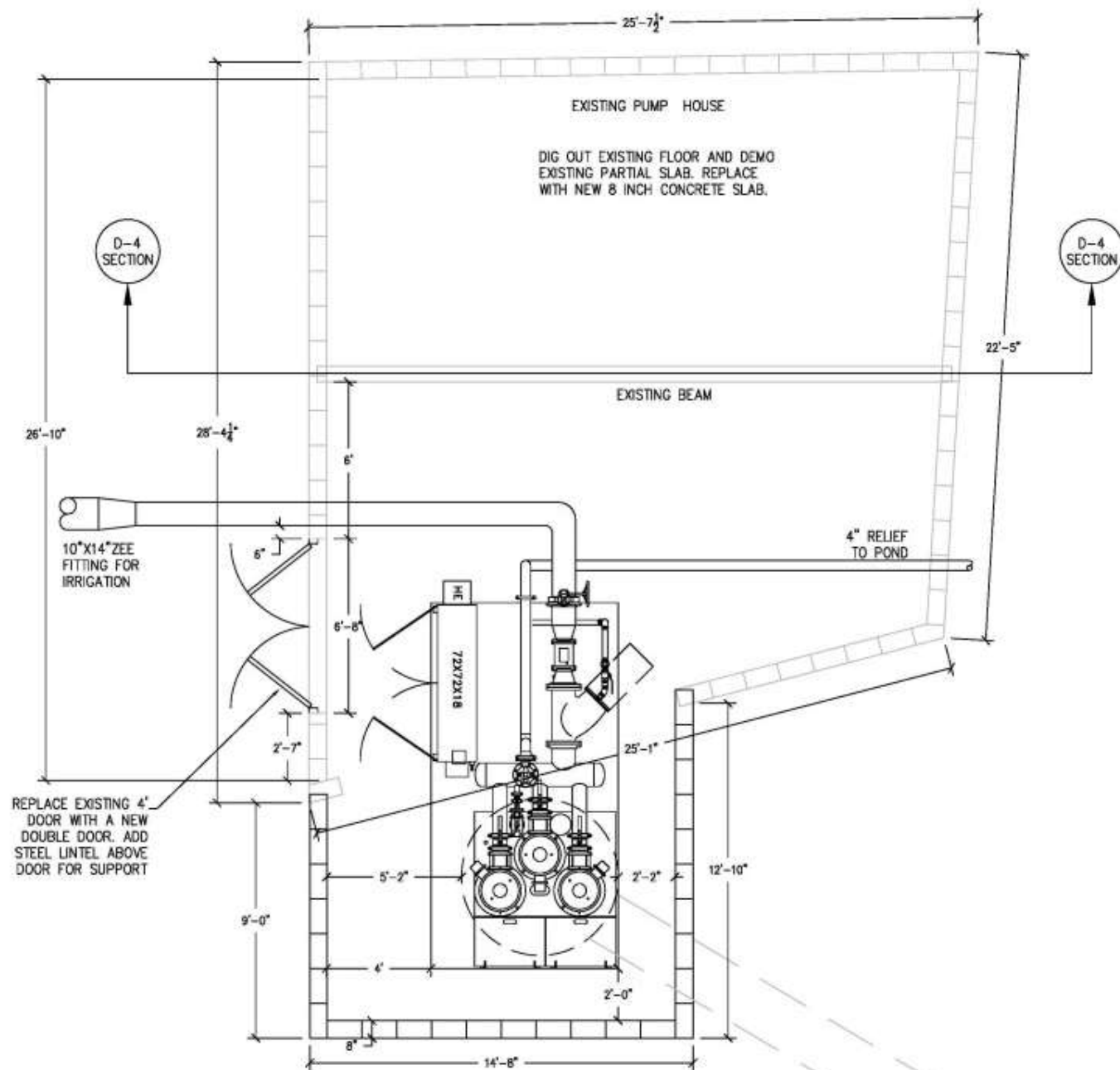


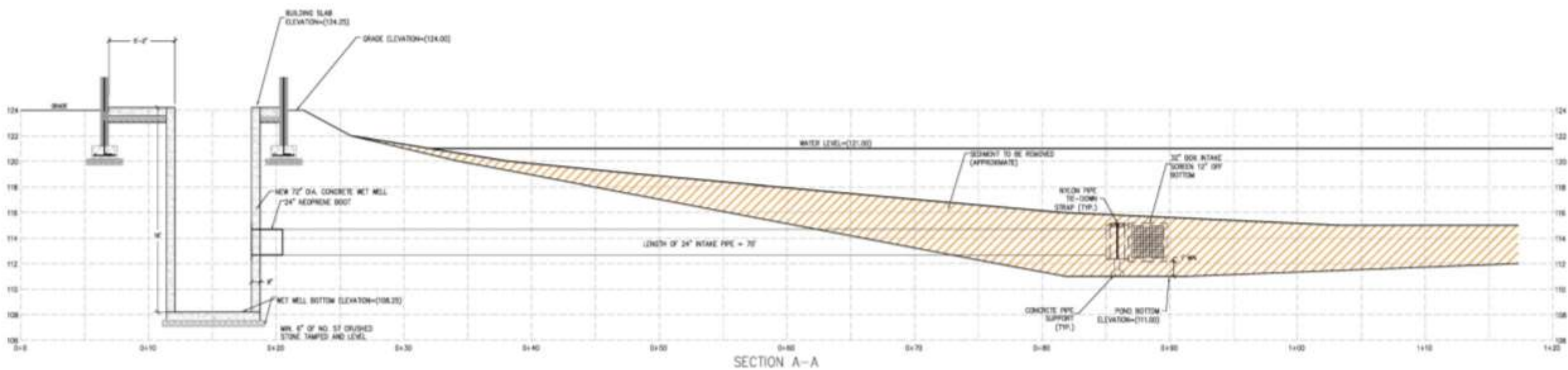






Improvements/Expansion
Of Existing Structure
To Accommodate new
Equipment





Evolution in Pump Station Technology

- Cla-Val Pressure Regulation
- Motorized Butterfly Valves Pressure Regulation
- Relay Logic

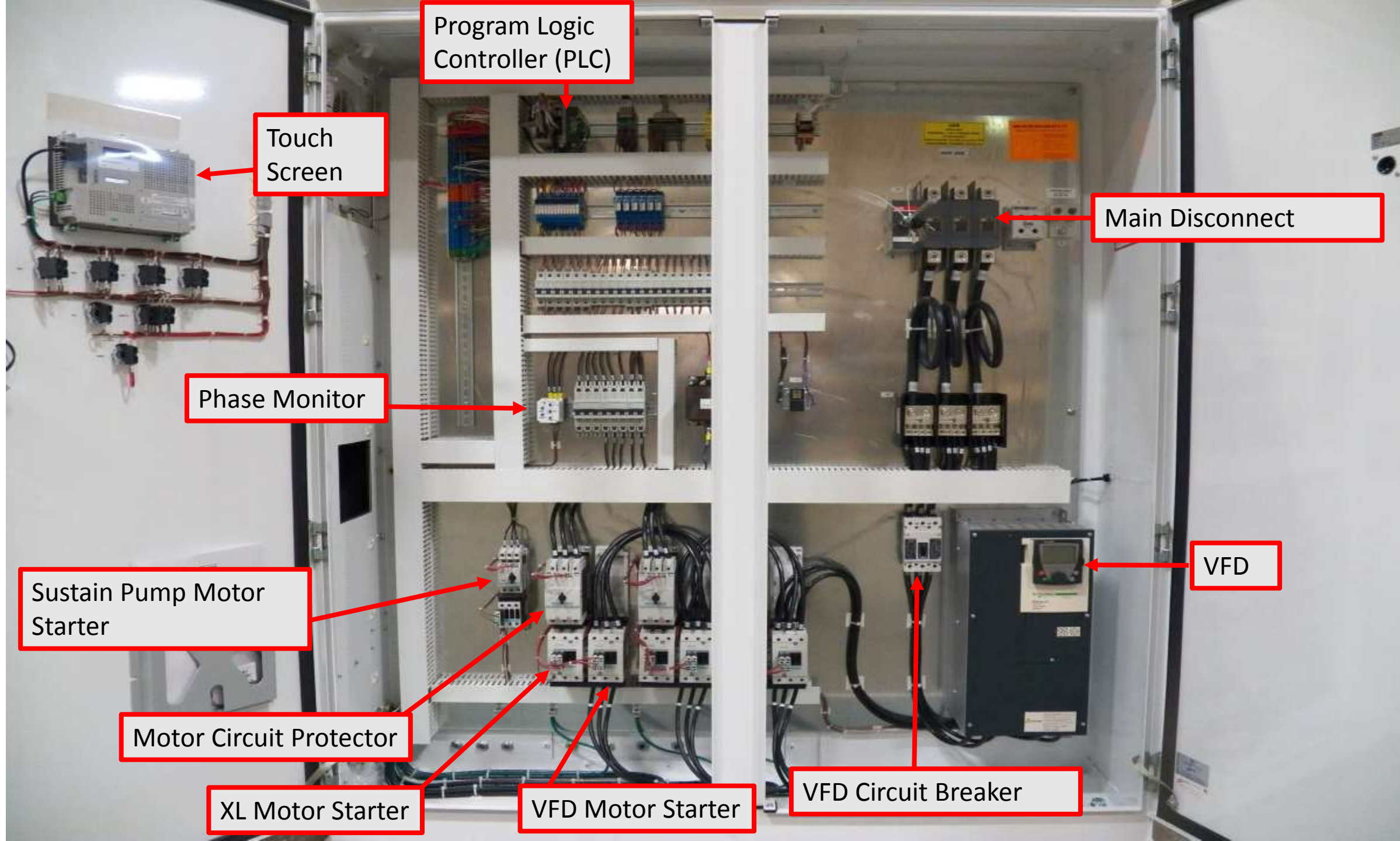


Data Industrial 220 SS



Electromagnetic
Flow Meter





Program Logic
Controller (PLC)

Touch
Screen

Phase Monitor

Main Disconnect

VFD

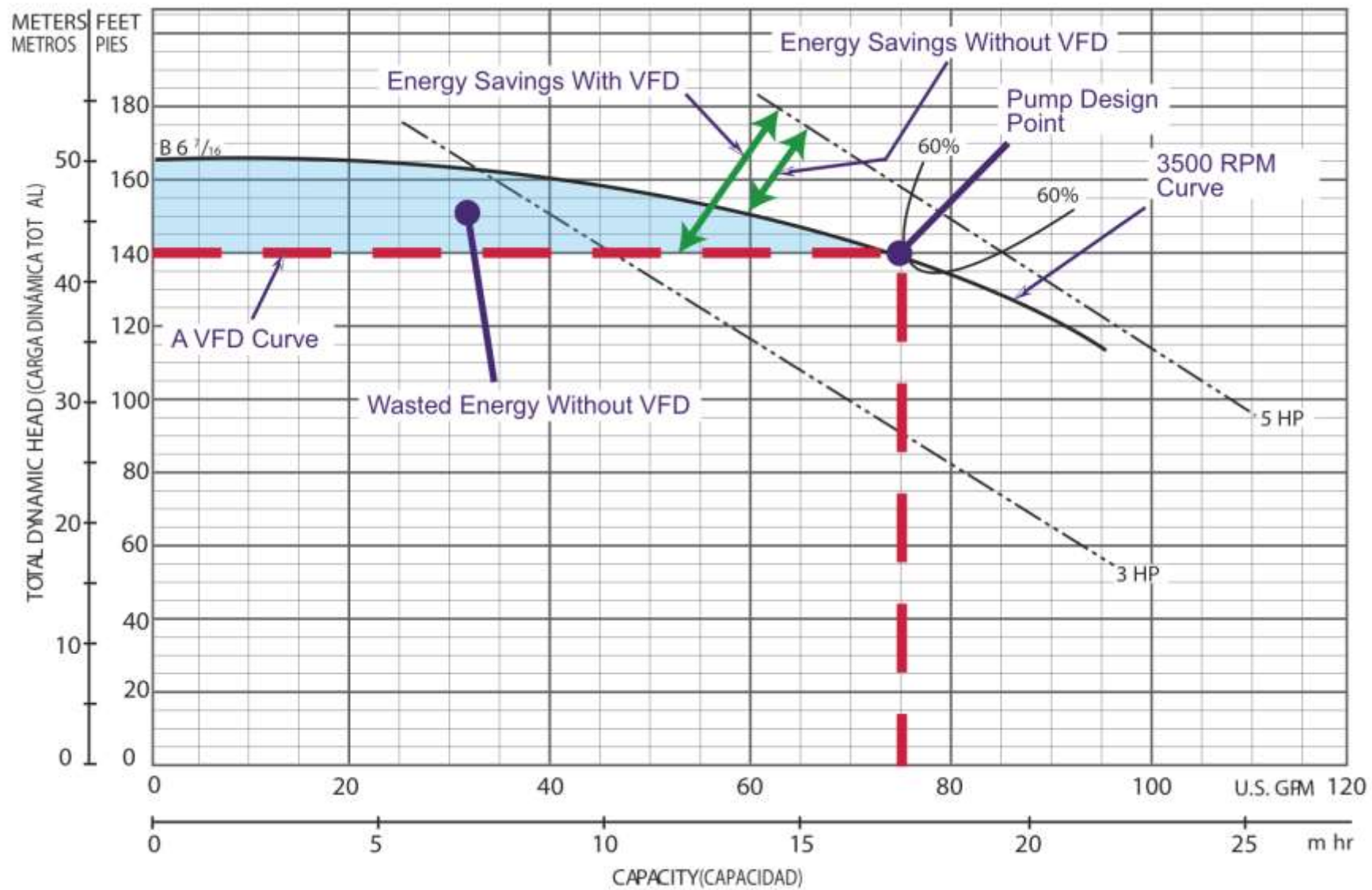
Sustain Pump Motor
Starter

Motor Circuit Protector

XL Motor Starter

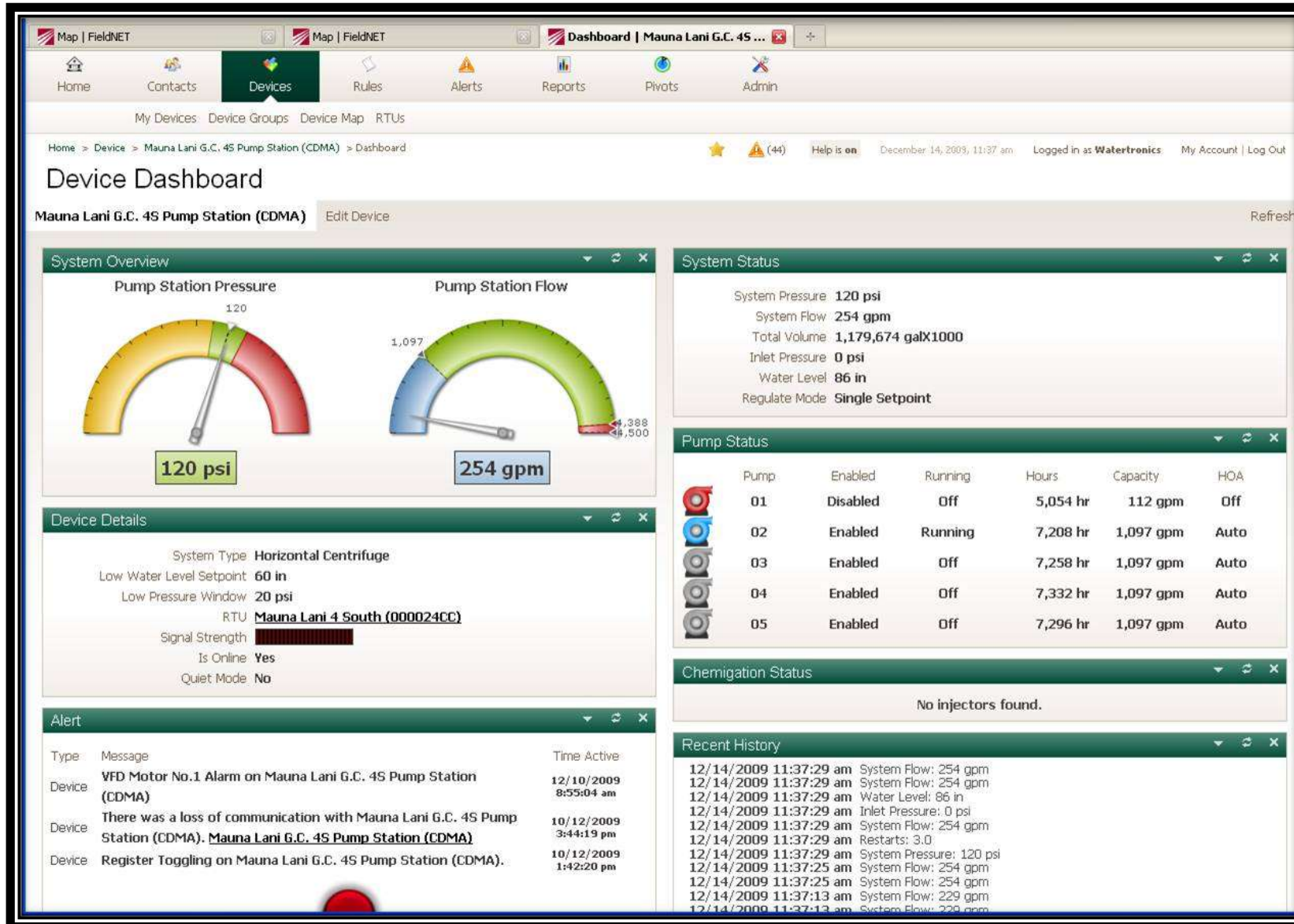
VFD Motor Starter

VFD Circuit Breaker



The horizontal dashed red line represents a VFD regulating a constant pressure at variable flow.

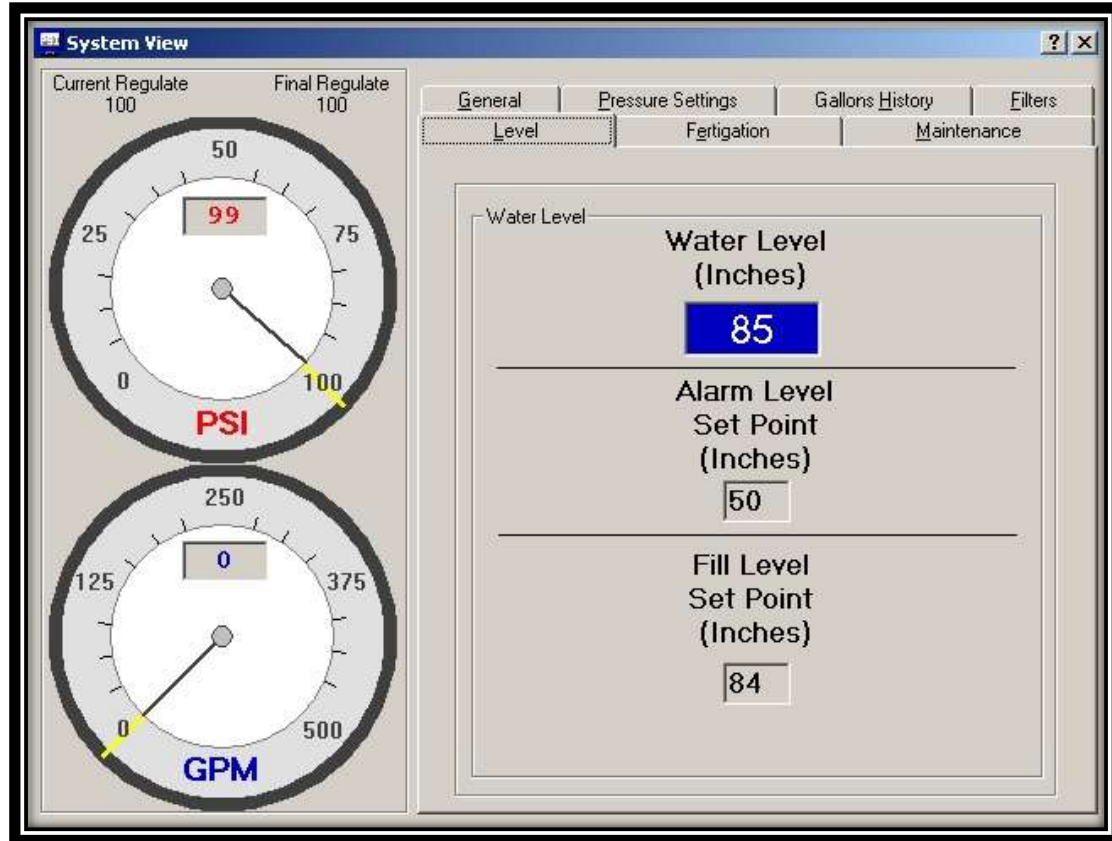
ADVANCE CONTROL FEATURES



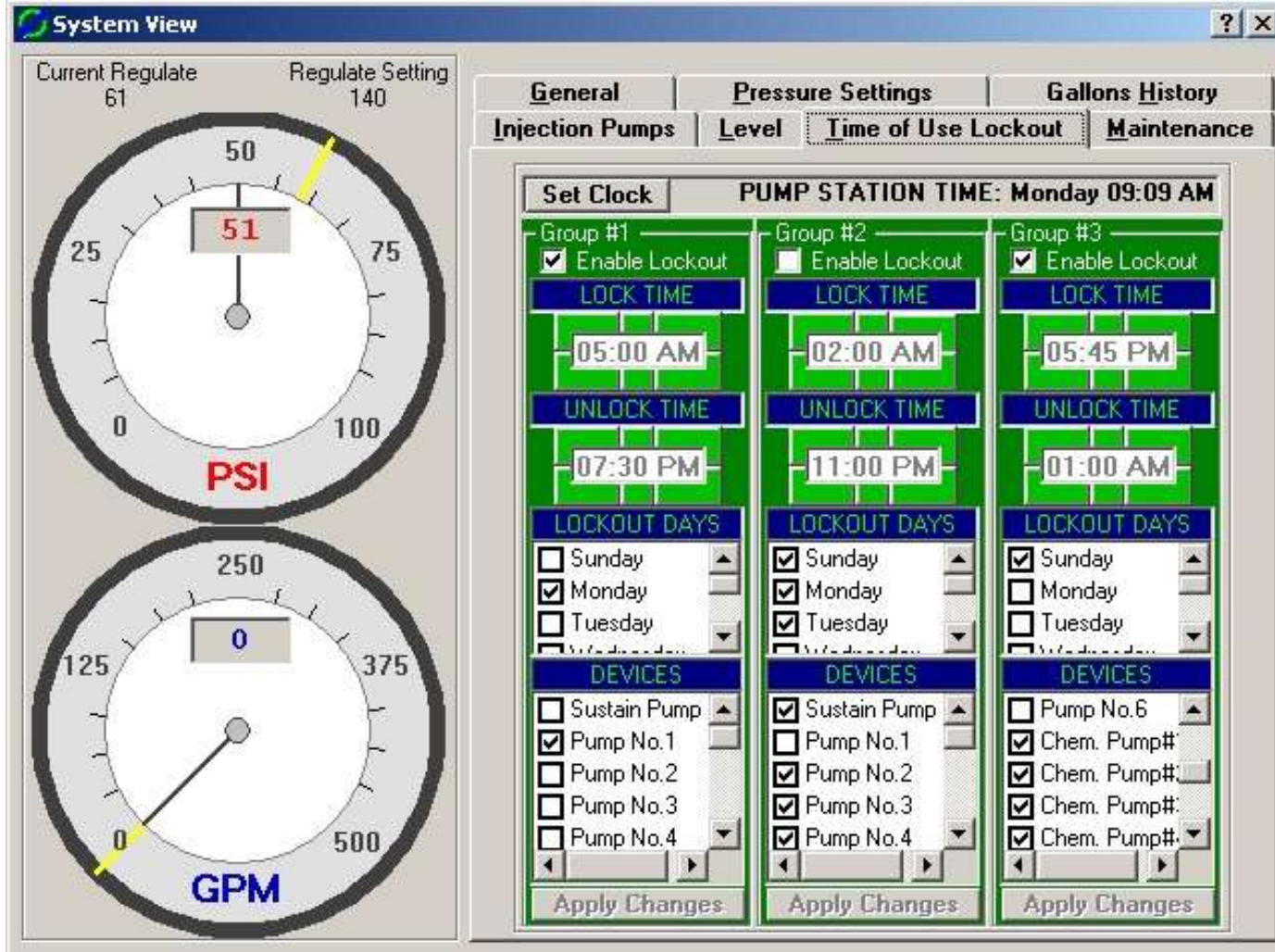
ADVANCE CONTROL FEATURES



ADVANCE CONTROL FEATURES



Lockout Control



Control Your
Equipment

Day of Week

Time of Day

Pumps

Lake Fill

Fertigation

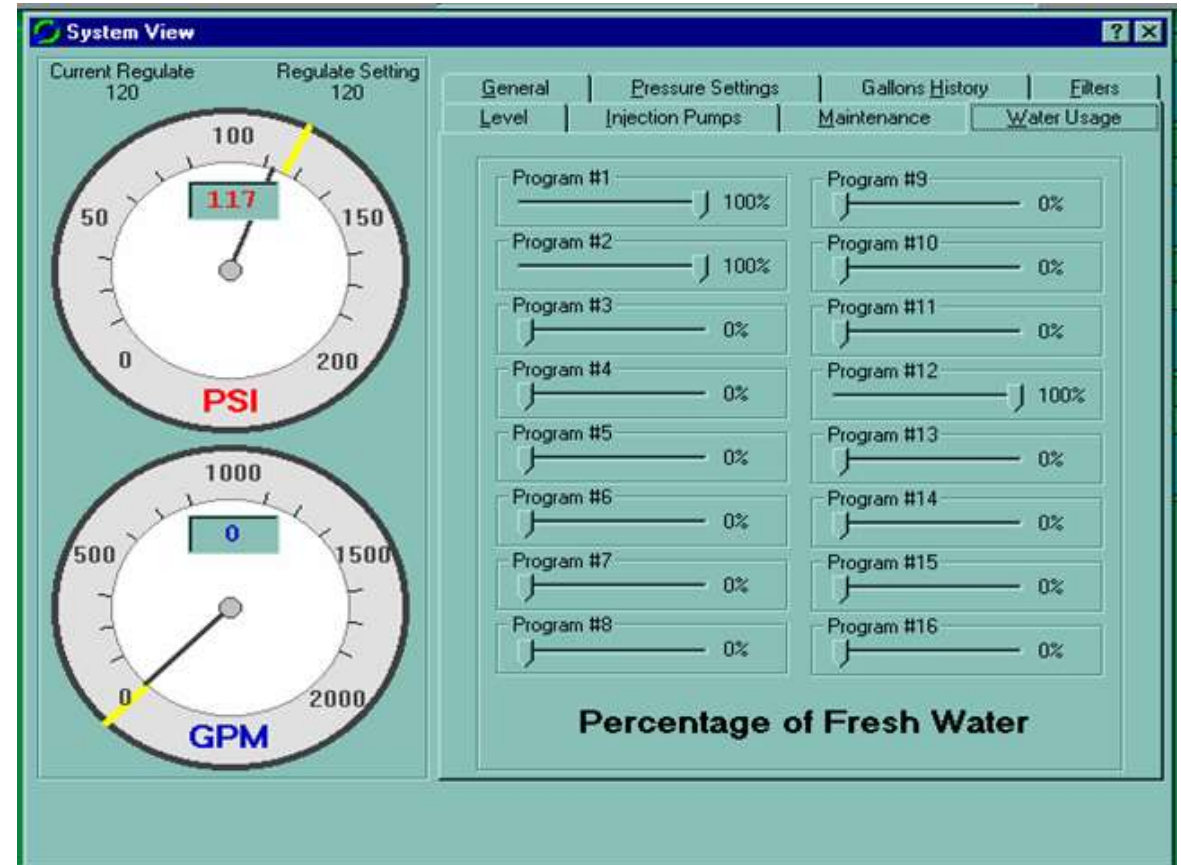
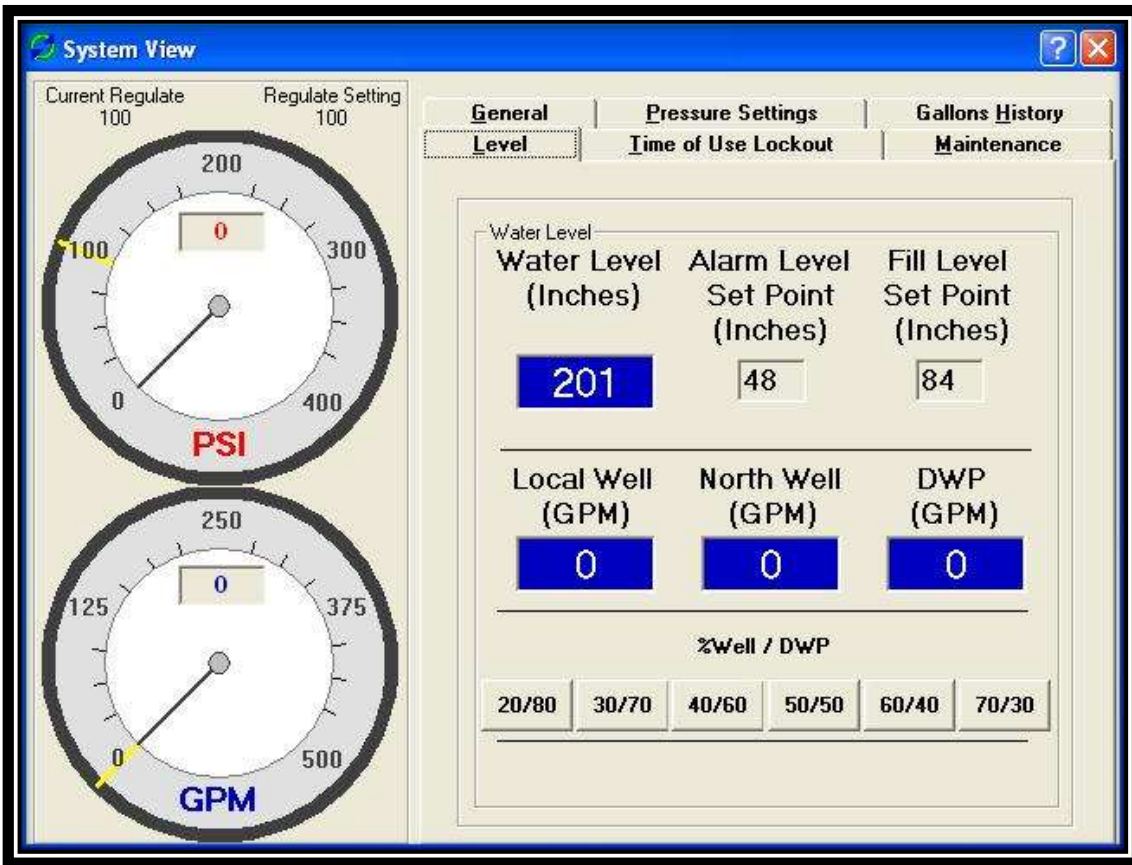
Other

Water Treatment

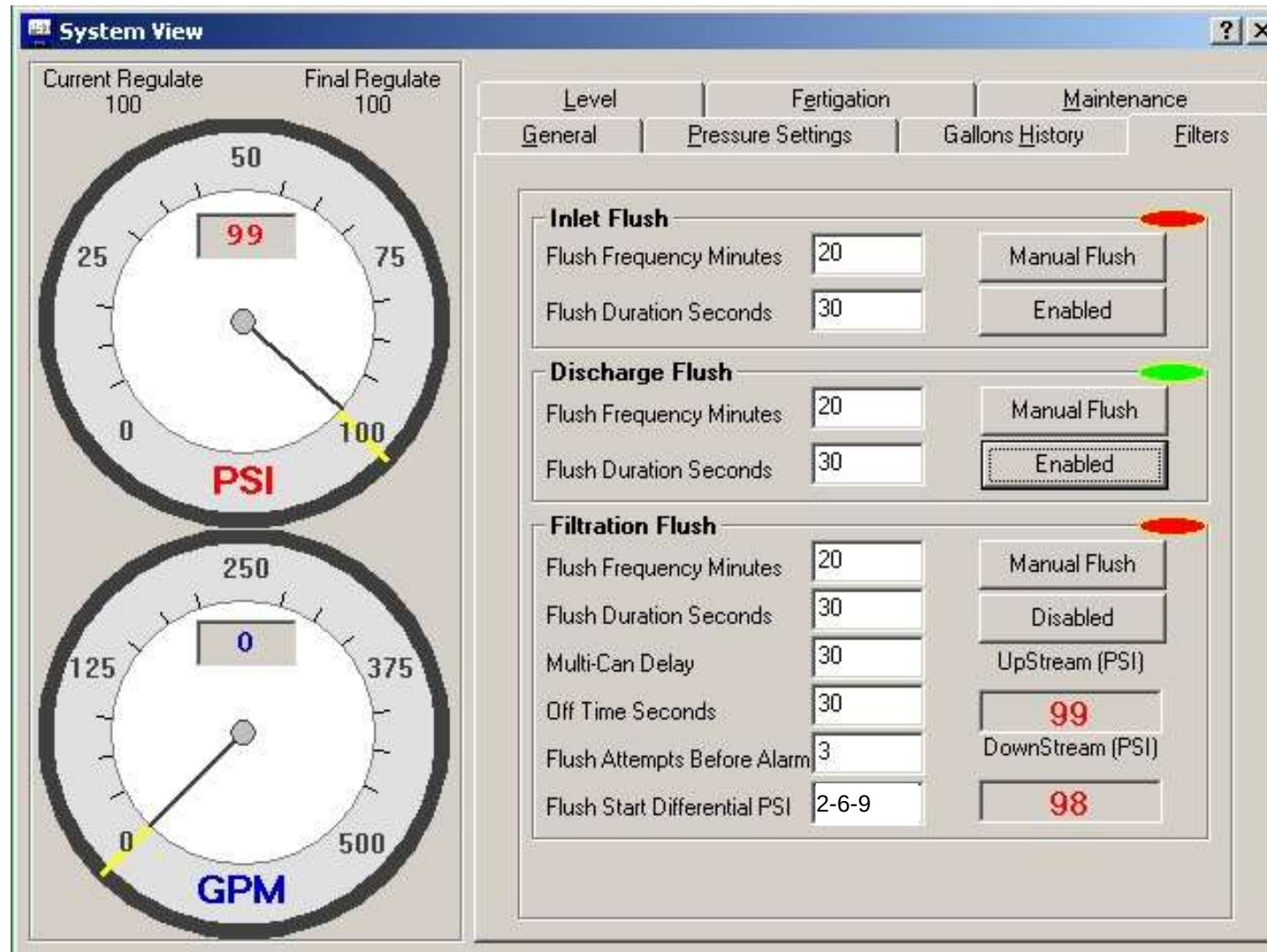
- Automatic Self-flushing Screen filtration
- Media Filtration (25 micron)
- Ultrafiltration (5 micron)
- UV (disinfection)
- Chlorine (disinfection)
- Ozone (disinfection)
- Reverse Osmosis (ion removal)



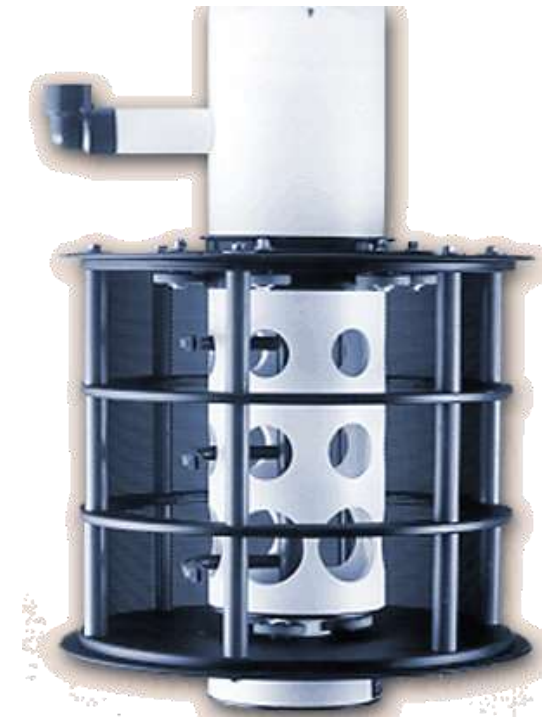
ADVANCE CONTROL FEATURES



Filter Control



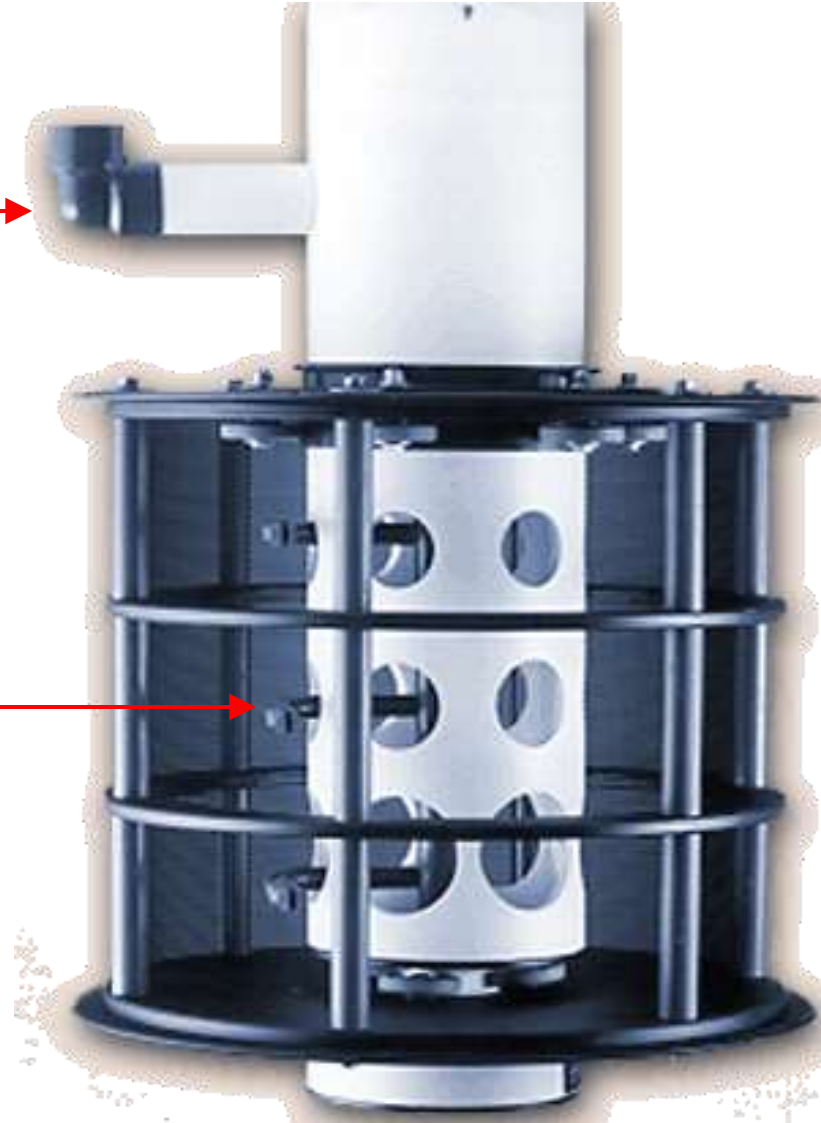
Pre Filtration



Rotating Inlet Screen

High Pressure Water from
Pump Station

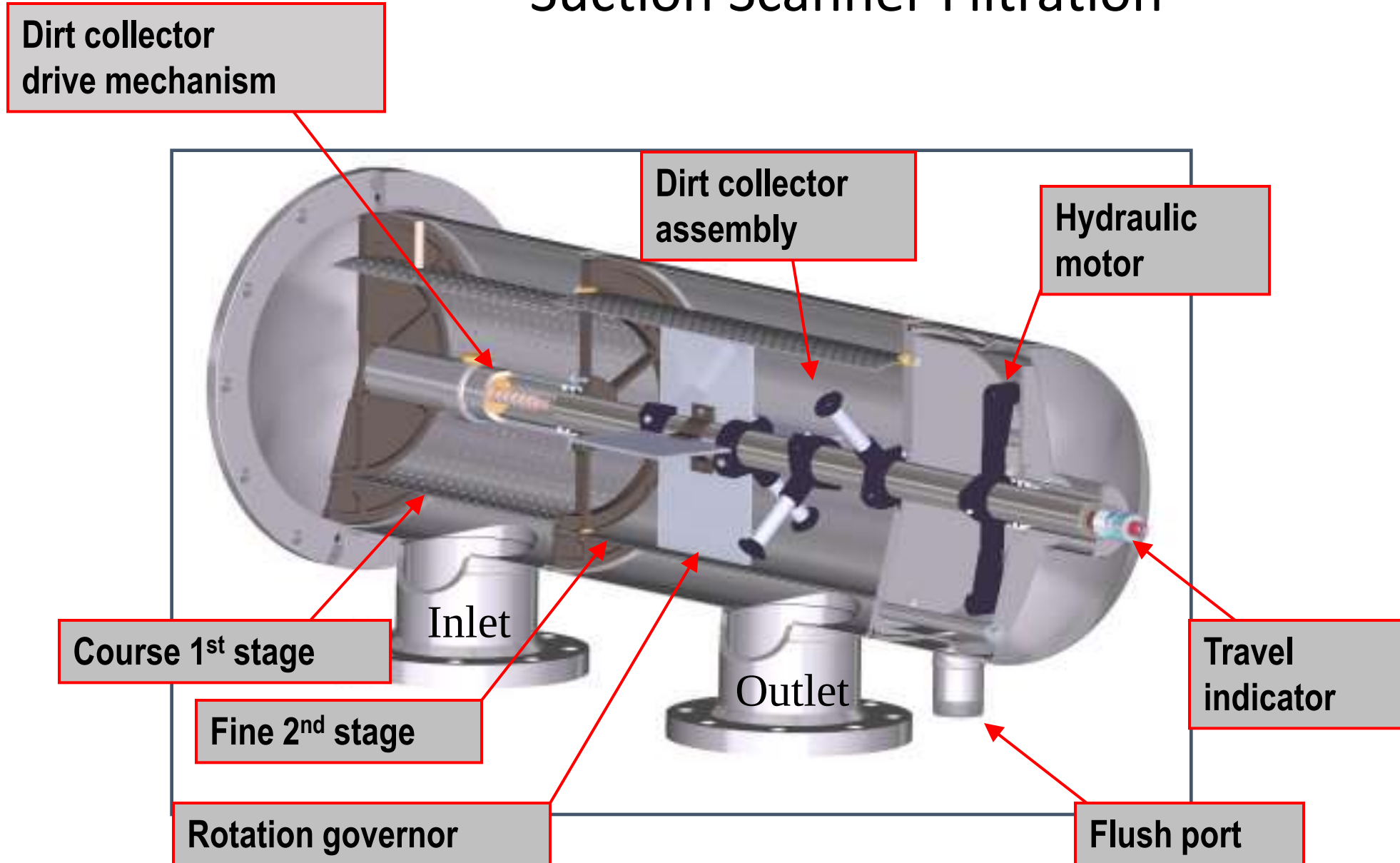
Flushing spray nozzles



Discharge Filtration



Suction Scanner Filtration



Suction Scanner Filter

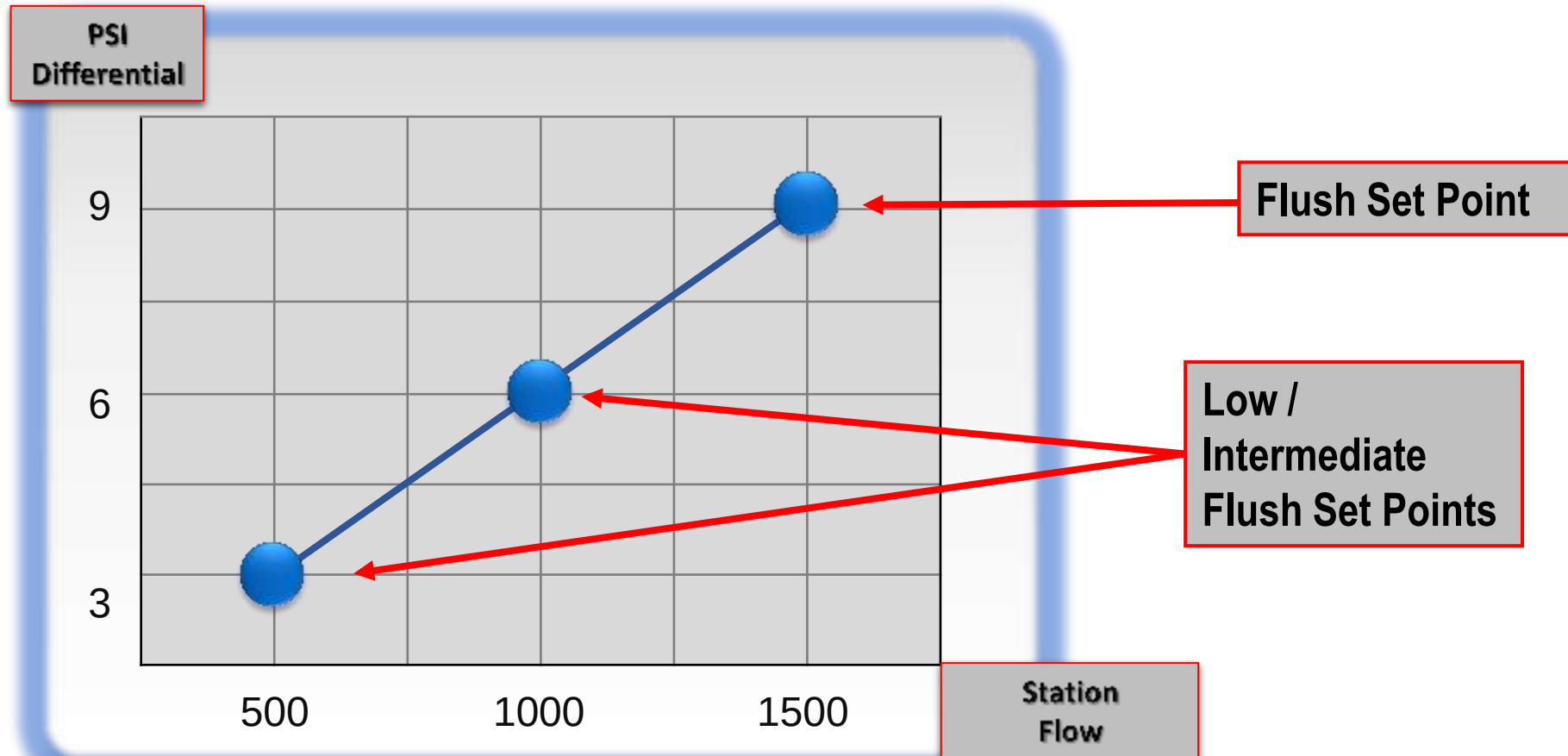


Coarse 1st stage (1/4")
Suggest annual inspection/
cleaning

Fine 2nd stage (100 – 500 micron) Auto
flush. Inspect quality and uniformity of
cleaning.



Advanced Filter Controls



Pump Station Procurement

- Proposal Documents
- Station Drawings
- Delivery

Proposal Documents

- Station Design
- Control Scope
- List of Components
- Services
- Terms & Conditions

Acceptance Terms:

1. Purchaser hereby agrees that in the event of default in the payment of any amount due, that if this account is placed in the hands of an attorney, or agency for collection or legal action, to pay any and all related attorneys fees, costs of collection including agency, private process servers fees, court costs, etc., incurred and any other costs of collection permitted by the laws governing these transactions.
2. Equipment cancelled before completion will incur restocking charges that will be calculated at time of cancellation. Restocking fees may be the full cost of the pump station depending on the nature of the pump station that is cancelled.
3. Equipment shipped separately from the station, at Purchaser's request, may incur additional freight charges, payable by Purchaser.

Watertronics Corporate Office, 525 Industrial Drive, P.O. Box 530, Hartland, WI 53029-0530
262.367.5000 PH - 262.367.5551 FX – www.watertronics.com

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4. Delayed deliveries by the customer once equipment is ready to ship, will incur minimum storage charges of \$200 per week, added to the final invoice.

ACCEPTED BY:

Company Name: _____ By: _____

Print Name: _____ Title: _____

Signature Date: _____ Requested Delivery Date: _____

Is this sale taxable? (circle one) Yes No (If the order is non-taxable, a tax exempt certificate for the "ship to" state must be submitted with this order).

Please Return One Signed Copy of This Quotation On Acceptance. Merchandise delivered or shipped is due and payable to: Watertronics LLC, 525 Industrial Drive, P.O. Box 530, Hartland, WI 53029-0530.
Fax number: 262-367-5551 Phone 262-367-5000.

BILL TO INFORMATION:

Company Name: _____ Phone: _____ Fax: _____ Email Address: _____

Billing Address: _____ City: _____ State: _____ Zip Code: _____

Contact Name (Print): _____ Title: _____

SHIP TO INFORMATION:

Company Name: _____ Phone: _____ Fax: _____

Shipping Address: _____ City: _____ State: _____ Zip Code: _____

Contact Name (Print): _____ Title: _____ Phone: _____

Station Drawings

- Text View
- Plan View
- Elevation View
- Slab View

PUMP STATION SPECIFICATIONS:
NAME: *PARADISE RANCH RESORT*
STATION MODEL: *VTV-75/75/75/5-2500-100*
STATION TOTAL PERFORMANCE:
2500GPM @ 100PSI
PUMP HORSEPOWER:
SUSTAIN PUMP: 5HP (3600RPM, 248TDH)
PUMP NO.1-3: 75HP (1800RPM, 258TDH)
CHECK VALVE SIZE
SUSTAIN: BUILT IN PUMP
PUMP NO.1-3" 6"
ISOLATION VALVE SIZES:
SUSTAIN PUMP: 2"
PUMP NO.1-3" 5"
DISCHARGE ISOLATION VALVE: 8"
RELIEF VALVE SIZE: 4"
PUMP STATION DISCONNECT: 400 AMP
POWER REQUIREMENTS: 480 V, 60 HZ, 3 PZ, 315 FLA
EXHAUST FAN REQUIREMENTS FOR BUILDING: 2550 CFM

WET WELL DIMS:Ø72" ✓
WET WELL DEPTH:10'-0" ✓
MAIN LINE CONNECTION: *PE* ✓
NOMINAL PIPE SIZE: *..14"* ACTUAL O.D.: *14.00"* ✓
TYPE: *IPS*
DROP PIPE COVER:.....36" ✓
INTAKE FLUME SIZE:.....TBD ✓
INTAKE FLUME MATERIAL:.....TBD ✓
PLEASE VERIFY ALL INFO WITH
YOUR INITIALS AND DATE

INITIAL	DATE
_____	_____
_____	_____
_____	_____
_____	_____
_____	_____
_____	_____

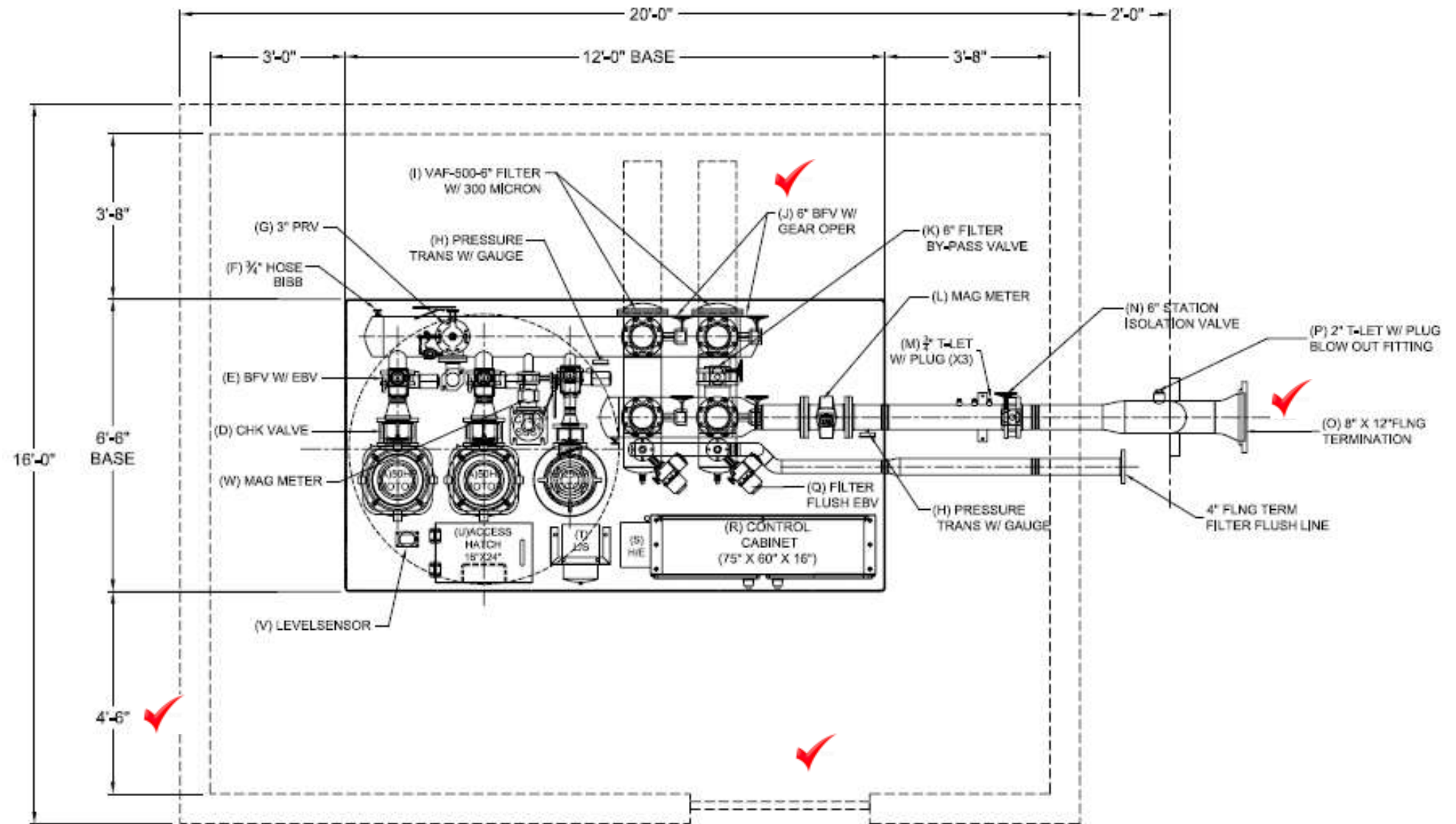
STATION COMPONENTS:
A 75HP PUMP AND MOTOR, 12IC-4
B 5HP SUBMERSIBLE PUMP AND MOTOR
C CHECK VALVE
D PRESSURE RELIEF VALVE
E FLOW SENSOR
F PRESSURE TRANSDUCER (CABINET MOUNTED)
G 8" AMIAD SAF FILTER (x2) W/ 200 MICRON
H HOSE BIB CONNECTION
I STATION ISOLATION VALVE
J HEAT EXCHANGER
K CONTROL CABINET
L FILTER BY-PASS VALVE
M LEVEL SENSOR
N WELL HATCH
O FERTIGATION PORTS (3) 3/4"
P 36" x 36" STAINLESS STEEL INTAKE SCREEN
Q 8" x 14" PE DROP PIPE WITH SWIVEL CONNECTION
R PRESSURE GAUGE LIQUID FILLED
S 2" BLOW OUT FITTING
T PUMP ISOLATION VALVE
U FILTER ISOLATION VALVE
V 7.5KVA POWER CONDITIONER
W ELECTRONIC BUTTERFLY VALVE FOR FILTER AUTO FLUSH

CUSTOMER APPROVAL SIGNATURE: ✓

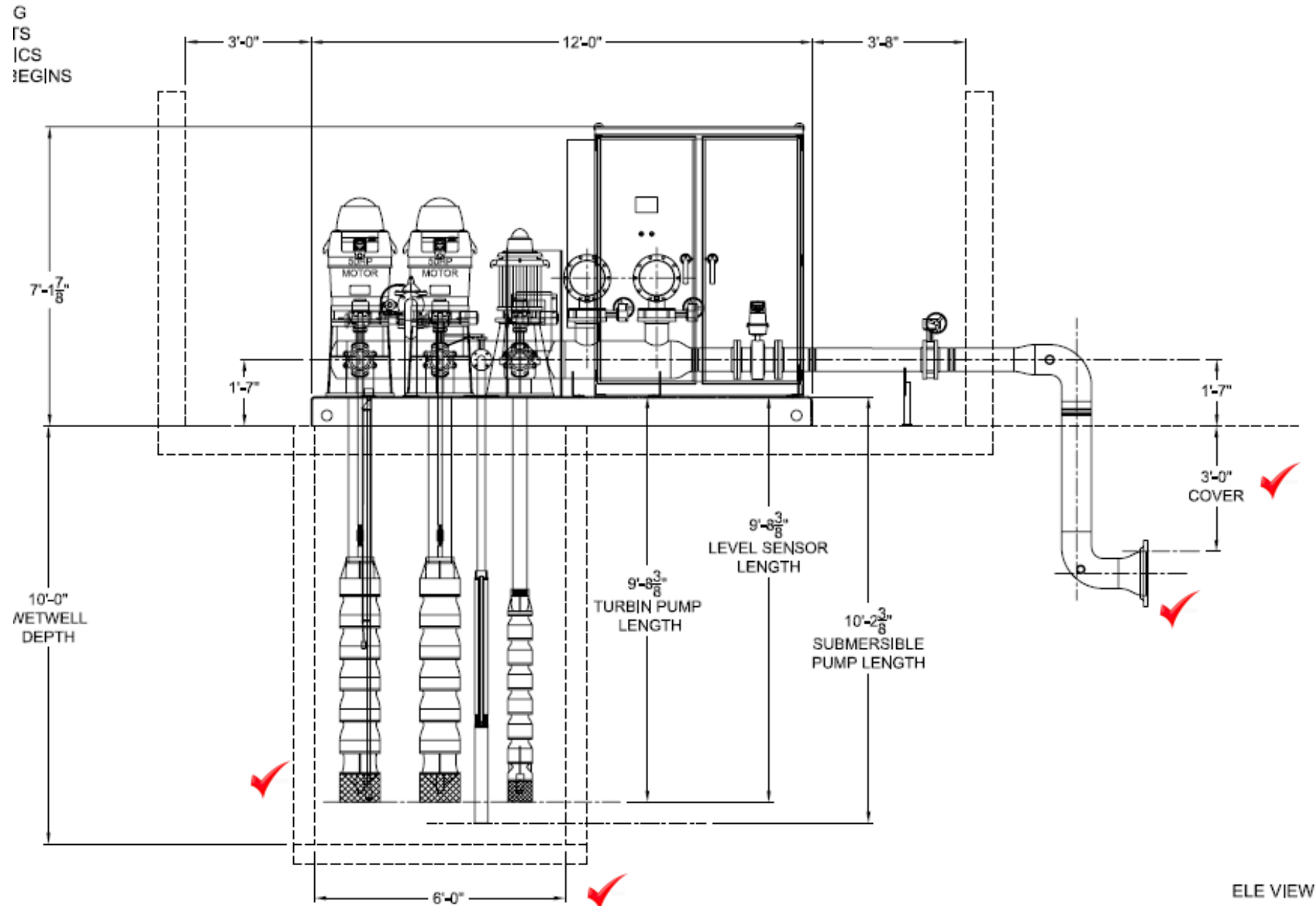
- ☐ APPROVED AS SUBMITTED
- ☐ MAKE INDICATED CHANGES AND RESUBMIT



Plan View



Elevation View



Pre Delivery Checklist

- ✓ Wet Well
- ✓ Slab
- ✓ Roof Removal
- ✓ Removal of old station
- ✓ Electrical
- ✓ Crane Schedule
- ✓ Technical Service













Pump House Construction

Pit falls - Mother Nature

&

Mud!!!

Pump House Construction

As superintendents we are the GTG
(GO TO GUY) that deal with changing
issues everyday. Ready to tackle any
problem that might come our way.
Pump house construction is no
different. Get ready for the surprises,
pitfalls and pray for rain.

Rockland Country Club: A Little

Founded in 1906,

3 acre Pond, spring fed --run off--Stagnant

Current Drought codes



Water falls installed in 2002

Needed to include pumps with new pump house design.



Old Pump House



Pumps were located outside and on top of wet well. Noisy and not very attractive and visible from Club House.

Inside old Pump House.



Early on in the planning process it was decided that we would get permits from the town for a addition instead of a new building. That made the **permit process easier** but there were challenges keeping the current pump house. **** 1/10/14: found our contractor was no longer interested in project.

Preparing area

Several contractors bid work



Slab down – slab up



Ready for contractor # 1

Let the fun begin.
Flooding the
neighbors!!!



Removing sediment
for intake.



Keeping costs down.



Pumping water out of pond.

Old wet well and pumps have been removed. Part of wall has been removed where addition will be added.



Pumping pond
Mud- Mud



Worried about
building falling into
wet well.



Dig box was needed



Finally at grade and
wet well was put in
place.

Ground water was a problem through out the project.



Checking grades and
watching building.





Gravel placed around

Intake complet
the pond fill up



It Didn't take long to
fill in and hide intake.



Ready to start
foundation for new
floor.



Foundation done.
Ready for floors and
walls.



Finished Floor



Pumps arrive



Removed Roof





Putting up the walls.

Opportunity to remove bamboo. ----Native landscaping



Walls up just in time
for play---April 2nd.



Need to add another
Door. But first...



Connecting to system.



Fusing pipe.



Hook up water
pumps ---"Mud
Mountain"



Time for the Green
Roof



Special Green Roof Mix

Also Installed Drip Irrigation



Ready for Seed.



Some Germination!!!



Native Plant Landscape



FINAL PRODUCT

(COLOR WAS ABOVE MY PAY-GRADE)



Hand watering winter damage on greens.

Water up and running on May 8th.



THANK Y

Very glad when the water was flowing. All in a days work, as the GTG'S the work some how gets done. You just have to Muddy your boots once in awhile. After all, what could go wrong?

